

Hustler Raptor Flip-Up Parts Manual (CE)

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General Information

This manual covers Hustler® Raptor® Flip-Up models 935288CE & 935452CE.

Service Literature

PART NO.	DESCRIPTION
121539	WARRANTY STATEMENT
121535	GENERAL SERVICE MANUAL
606224CE	OPERATOR'S MANUAL

Options Available From Your Dealer

PART NO.	DESCRIPTION
933804	2 BAG CATCHER
119101	MULCH KIT
121472	STRIPE KIT
121505	LIGHT KIT
121696	ENGINE GUARD KIT
333724	STEERING LEVER EXTENSION KIT
605677	FLEX FORKS KIT

Note: When ordering parts, you must use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.

Note: Items sold in bulk such as seals and hoses are sold by the foot.

Using This Manual

This manual is part of a service package for the Hustler® mowers. Use of this manual in conjunction with other Hustler® mower and component manuals will provide the information necessary to service and maintain Hustler® mowers.

This Parts Manual provides a complete parts listing for the unit. Use this manual when ordering parts. Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your authorized dealer for current information and parts.

The Service Manual is a service guide for use by Service Technicians. It provides the necessary information needed to perform normal maintenance requirements on these units.

The Operator's Manual provides fundamental operational information and operational safety that is needed when operating the mower.

The component manuals are furnished by the various manufacturers to be used for the troubleshooting and servicing of their products.

Hardware Description Codes & Abbreviations

The following codes are used throughout this parts manual. Refer to this list when ordering parts.

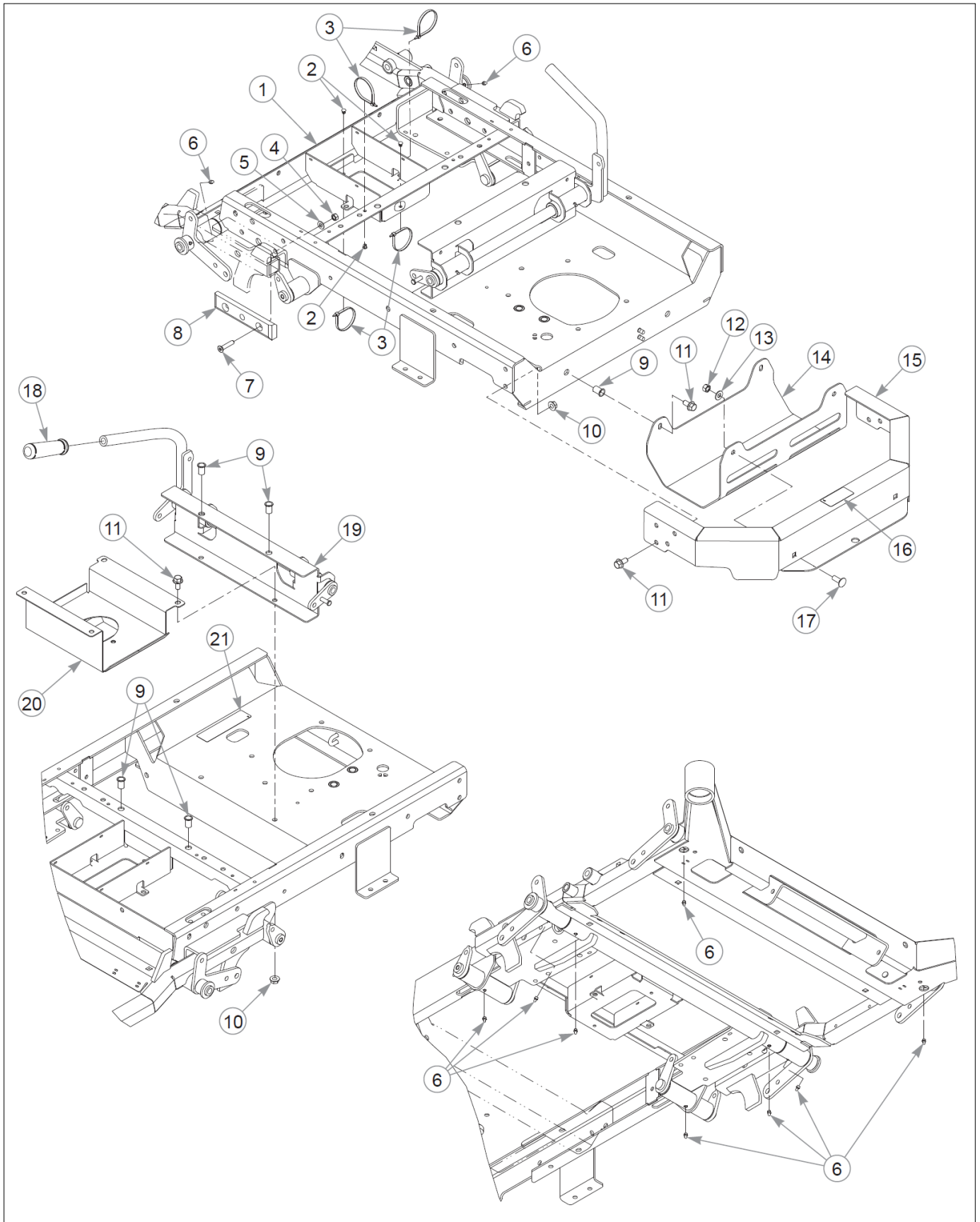
ABBREVIATION	DESCRIPTION	ABBREVIATION	DESCRIPTION
CB	CARRIAGE BOLT	MB	MACHINE BUSHING
CE	CLEVIS PIN	MS	MACHINE SCREW
CN	CLIP NUT	NT	NUT
CP	COTTER PIN	SC	SELF TAPPING CAP SCREW
CS	CAP SCREW	SH	SOCKET HEAD
CW	CUP WASHER	SB	SHOULDER BOLT
FDRW	FENDER WASHER	SS	SET SCREW
FW	FLAT WASHER	OD	OUTSIDE DIAMETER
HX	HEX HEAD	ID	INSIDE DIAMETER
LW	LOCK WASHER	WN	WELD NUT

Standard Torques

The following chart lists the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

SIZE	FT-LBS	N•M	SIZE	FT-LBS	N•M
.250	8.2	11.1	M3	1	1.3
.312	17	23	M4	2.2	3
.375	30	40	M5	4.5	6.1
.438	48	65	M6	7.7	10.4
.500	73	99	M8	18.5	25
.562	105	143	M10	37	50
.625	145	200	M12	64	87
.750	260	350	M14	80	108.5
.875	420	565	M16	160	215
1.00	625	850	M20	320	435
			M24	555	750

Frame



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	552930	SVC, FRAME RFU	1	EA
2	604307	MOUNT, PUSH BUTTON	3	EA
3	000331	WIRE TIE, SMALL/SHORT	4	EA
4	034272	NT .312-18HXG5	4	EA
5	768523	FW 0.343SAE	4	EA
6	015495	GREASE FITTING STRAIGHT	10	EA
7	797910	CS .312-18x1.50FLT SH ZY	4	EA
8	604888	GUIDE BLOCK, CARRIER	2	EA
9	808493	RIVET NUT, 3/8-16 THREA	6	EA
10	016899	NT .375-16 FLKG5	6	EA
11	029629	CS .375-16X0.750FLK	8	EA
12	054502	NT .375-16HXG5	2	EA
13	767954	FW 0.379 x 0.813 x 0.063	2	EA
14	121430	MUFFLER SHIELD	1	EA
15	552922	SVC, BUMPER RFU	1	EA
16	602041	DECAL, HOT	1	EA
17	025395	CB .375-16X 1.00 G5 ZNY	2	EA
18	605299	HAND GRIP, 7/8 I.D.	1	EA
19	120370	W/A, FRAME LATCH	1	EA
20	121108	SUPPORT, FUEL TANK W/A	1	EA
21	605650	DECAL, TIP OVER DANGER	1	EA
Not Shown	605547	WIRE HARNESS	1	EA
Not Shown	602725	WIRE TIE,	1	EA

Comments for Page: Frame

jmumford@excelii.com on Nov 6, 2015

1. The frame includes the decal (605650).
2. The bumper (552922) includes the decal (602041).

This exploded view diagram illustrates the assembly of a washing machine. The components are numbered 1 through 44, with some numbers appearing multiple times to indicate identical parts. The diagram is organized into several main sections:

- Top Left:** Shows the upper part of the machine, including the door hinge assembly (1-17), the door latch (18), and the door lock (19).
- Top Right:** Shows the upper part of the machine, including the door hinge assembly (27-31), the door latch (32), and the door lock (33).
- Bottom Left:** Shows the lower part of the machine, including the door hinge assembly (22-26), the door latch (27), and the door lock (28).
- Bottom Right:** Shows the lower part of the machine, including the door hinge assembly (37-44), the door latch (38), and the door lock (39).

The assembly order is indicated by the numbers in the diagram. The components are shown in their relative positions, with dashed lines indicating the assembly path. The diagram is a technical drawing, likely from a service manual, showing the exploded view of the machine's components.

Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	786533	BELT, A 57.880" EL	1	EA
2	601983	CS .625-11 X 2.25 HXG5ZY	1	EA
3	605657	PULLEY, IDLER 3.25	2	EA
4	121319	IDLER SPACER	1	EA
5	121728	TENSION ARM W/A	1	EA
6	086660	NT .375-16NLG8	1	EA
7	605481	BUSHING	1	EA
8	605655	SPRING, PUMP IDLER	1	EA
9	704718	FW .406X .688X.060 ZNYC	1	EA
10	052860	CS .375-16X1.250 HX G5	1	EA
11	028118	FW 0.625X1.000X0.134	1	EA
12	016972	NT .625-11 HX G5 ZNYC	1	EA
13	781872	CS .625-11X1.250HXG5	1	EA
14	704791	FW 0.781X1.250X0.024	1	EA
15	781153	BUSHING, UHMW	2	EA
16	025296	FW .760X1.625X0.080	1	EA
17	601084	SB .750X 2.000 SH.625-11	1	EA
18	710087	CS .312-18X2.500HXG5	4	EA
19	043067	CS .312-18X3.000HXG5	4	EA
20	768523	FW 0.343SAE	16	EA
21	034272	NT .312-18HXG5	8	EA
22	604708	ZT2800, 20.69:1 TRANS	1	EA
23	604709	ZT2800, 20.69:1 TRANS	1	EA
24	016410	CS .375-16X2.000HXG5	2	EA
25	767954	FW 0.379 x 0.813 x 0.063	2	EA
26	605539	SPACER TUBE	1	EA
27	768515	FW 0.281SAE	2	EA
28	068551	NT .250-20 HXZY NL	2	EA
29	601996	EXPANSION TANK, ZT2800	1	EA
Not Shown	600767	CAP, OVERFLOW TANK	1	EA

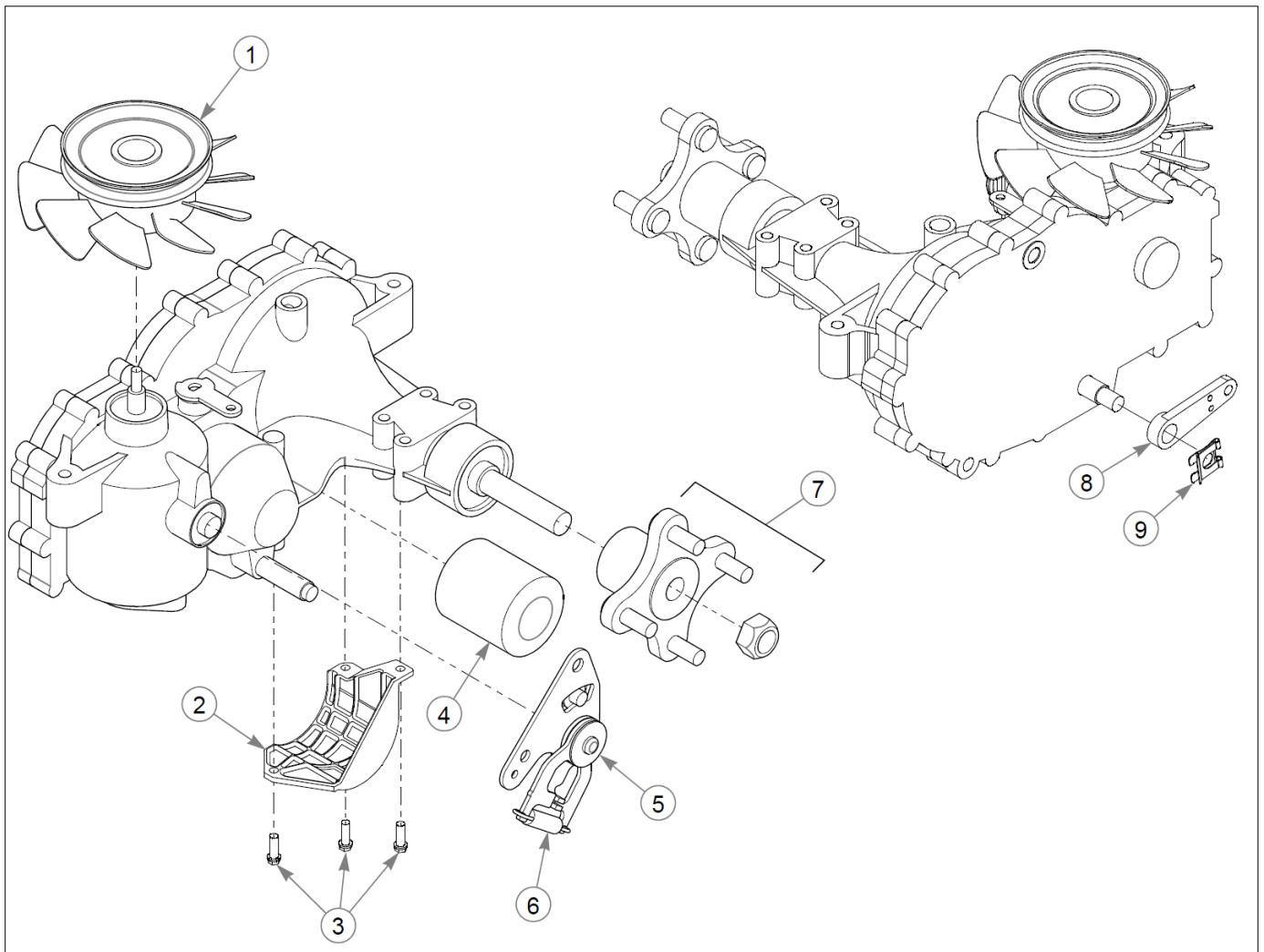
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
30	000331	WIRE TIE, SMALL/SHORT	1	EA
31	603289	GM, 2.25IDX 3.0ODX 2.5GD	1	EA
32	601503	CB .250-20 X .625 ZNYC	2	EA
33	029629	CS .375-16X0.750FLK	1	EA
34	601001	SPRING CLAMP, .75" DIA	6	EA
35	605744	OVERFLOW HOSE, 6"	1	EA
36	605562	FTG, -8MBT/-8MBT, 90	1	EA
37	706549	HP0.080X1.190	2	EA
38	118310	LINK, TOW VALVE	2	EA
39	605730	FTG, -6MORB/-8MBT STR	1	EA
40	016899	NT .375-16 FLKG5	1	EA
41	605745	OVERFLOW HOSE, 7"	1	EA
42	045088	HOSE CLAMP 1" (FS)	1	EA
43	605746	OVERFLOW HOSE, 19"	1	EA
44	601219	FTG, 90 - 9/16 SAE	1	EA

Comments for Page: Transmission Assembly

jmumford@excelii.com on Apr 22, 2016

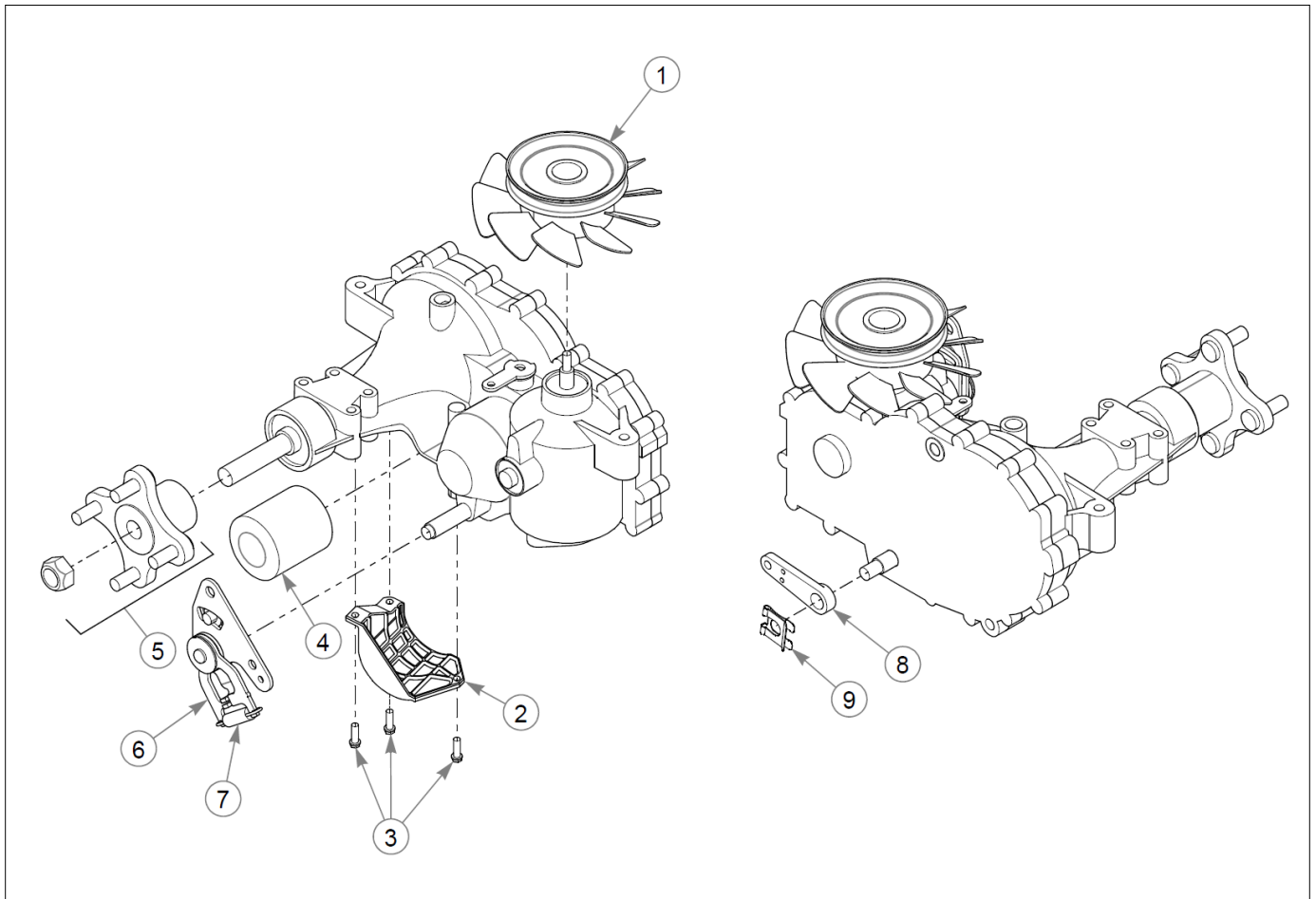
1. Torque to 23 N•m.
2. Torque to 136 N•m.
3. Torque to 41 N•m.
4. The overflow tank includes the cap.

Transmissions & Steering



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	602094	FAN / PULLEY KIT	1	EA
2	600975	GUARD, TRANS FILTER	1	EA
3	604324	CS .250-20 X .75 HX FLG	3	EA
4	600976	FILTER, OIL	1	EA
5	604901	HG RTN CW	1	EA
6	604903	HG RTN SPRING	1	EA
7	600970	KIT, HUB, 4 BOLT	1	EA
8	601221	ZT2800 BRAKE ARM - 2007	1	EA
9	600972	CLIP, RETAINING	1	EA

Transmissions & Steering



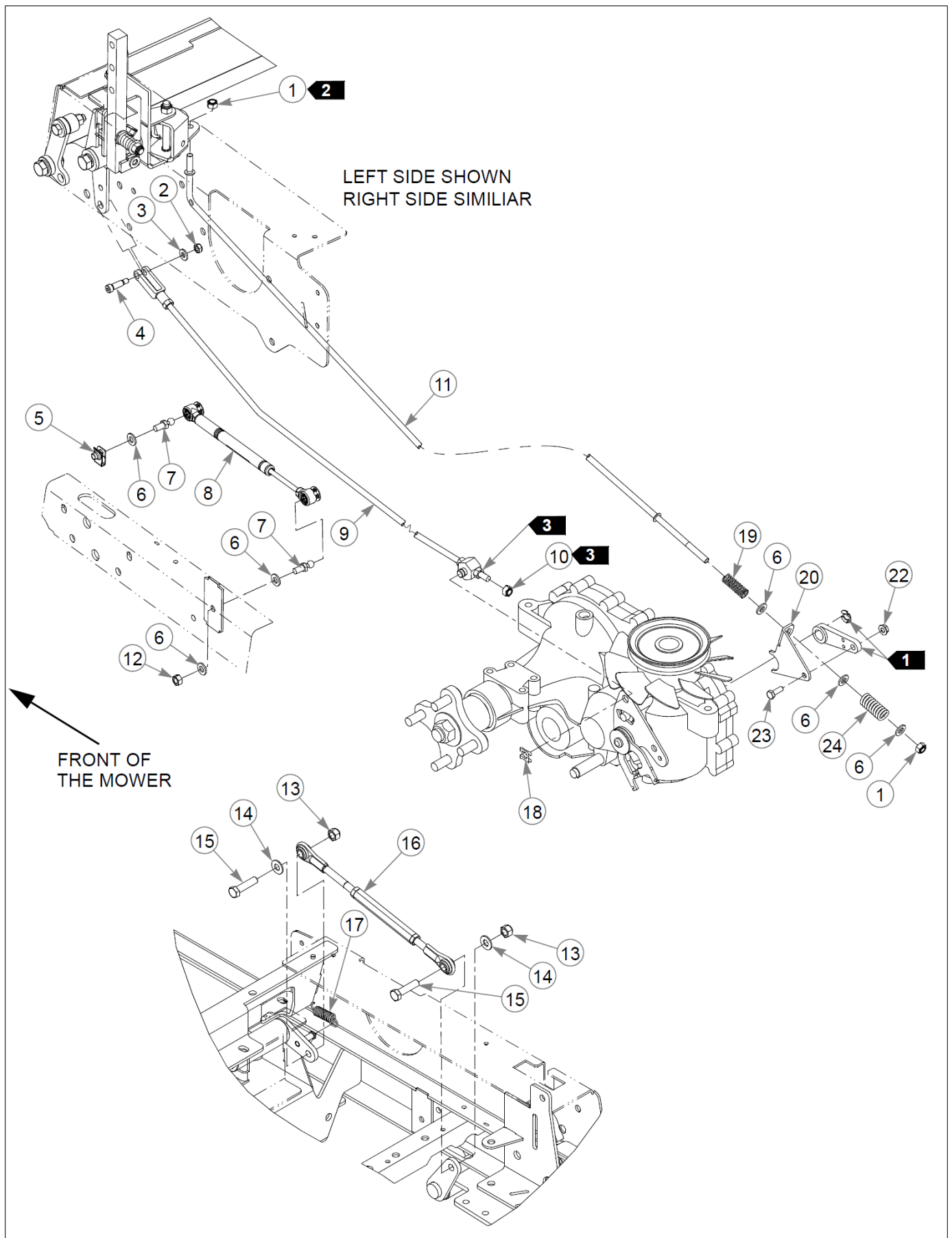
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	602094	FAN / PULLEY KIT	1	EA
2	600974	GUARD, TRANS FILTER	1	EA
3	604324	CS .250-20 X .75 HX FLG	3	EA
4	600976	FILTER, OIL	1	EA
5	600970	KIT, HUB, 4 BOLT	1	EA
6	604902	HG RTN CCW	1	EA
7	604903	HG RTN SPRING	1	EA
8	601221	ZT2800 BRAKE ARM - 2007	1	EA
9	600972	CLIP, RETAINING	1	EA

Comments for Page: Transmission Service Parts - 604709

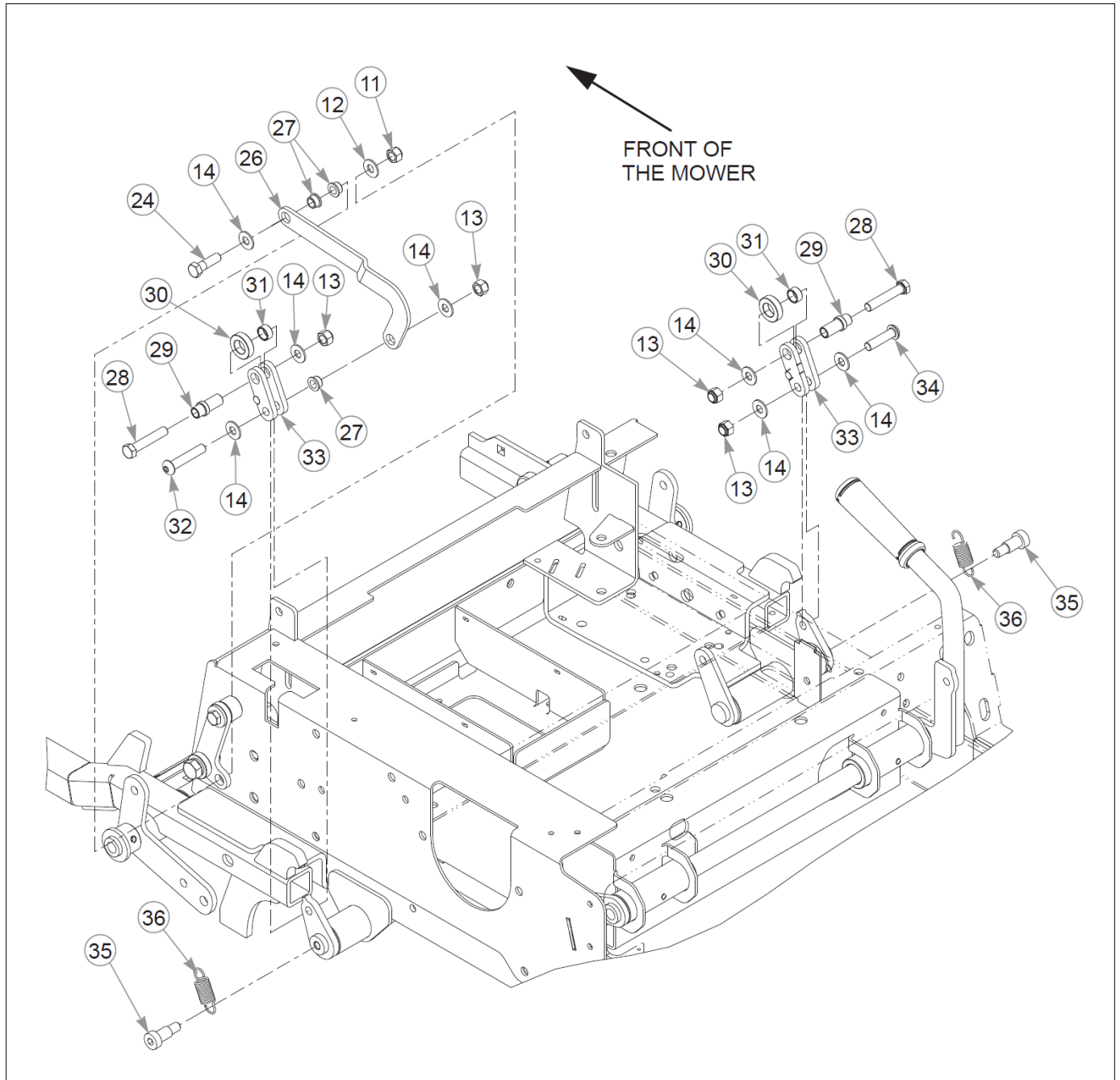
jmumford@excelii.com on May 1, 2015

1. RS filter guard (600974) includes hardware.
2. Hub kit (600970) includes the hub nut.

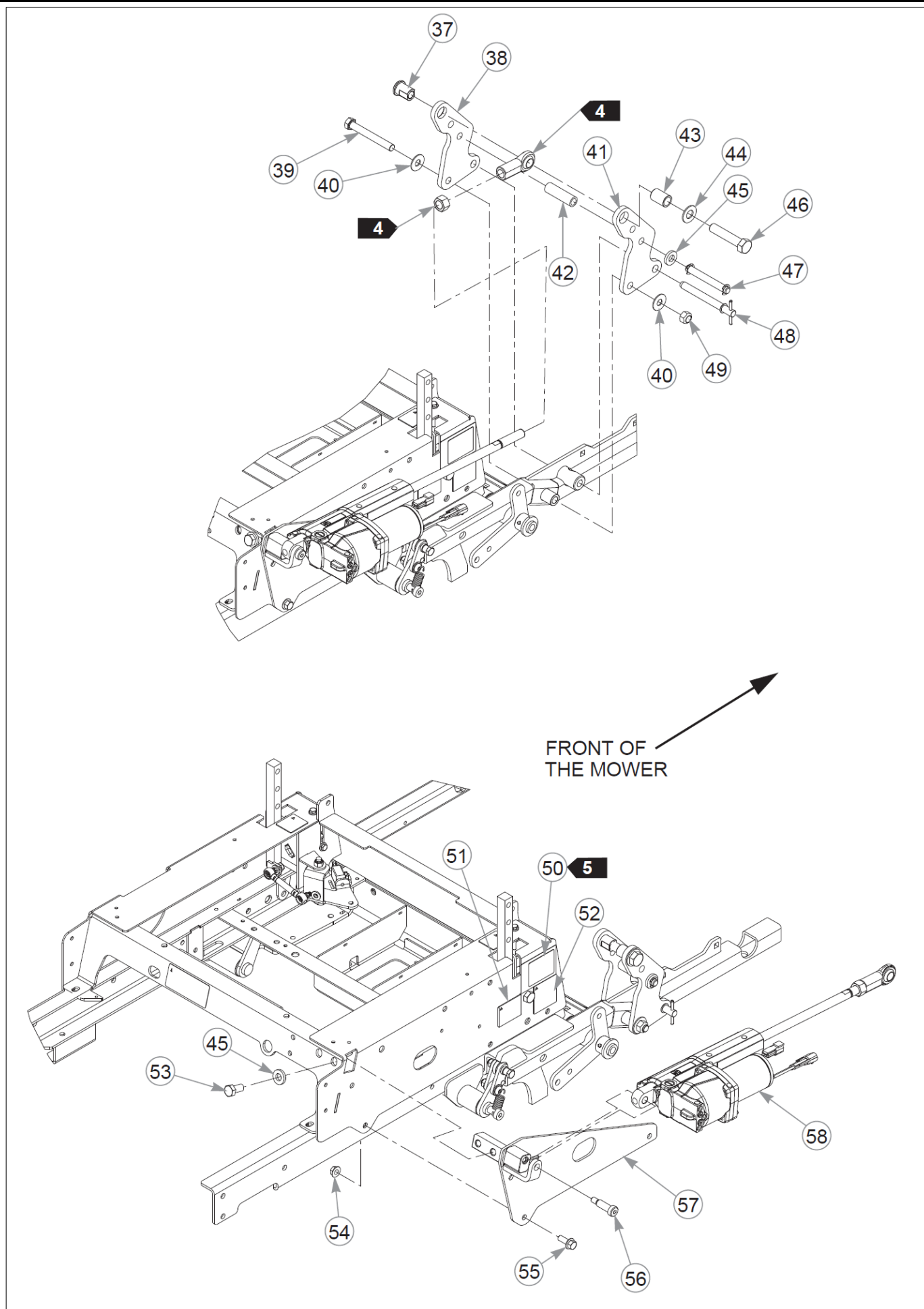
Transmissions & Steering



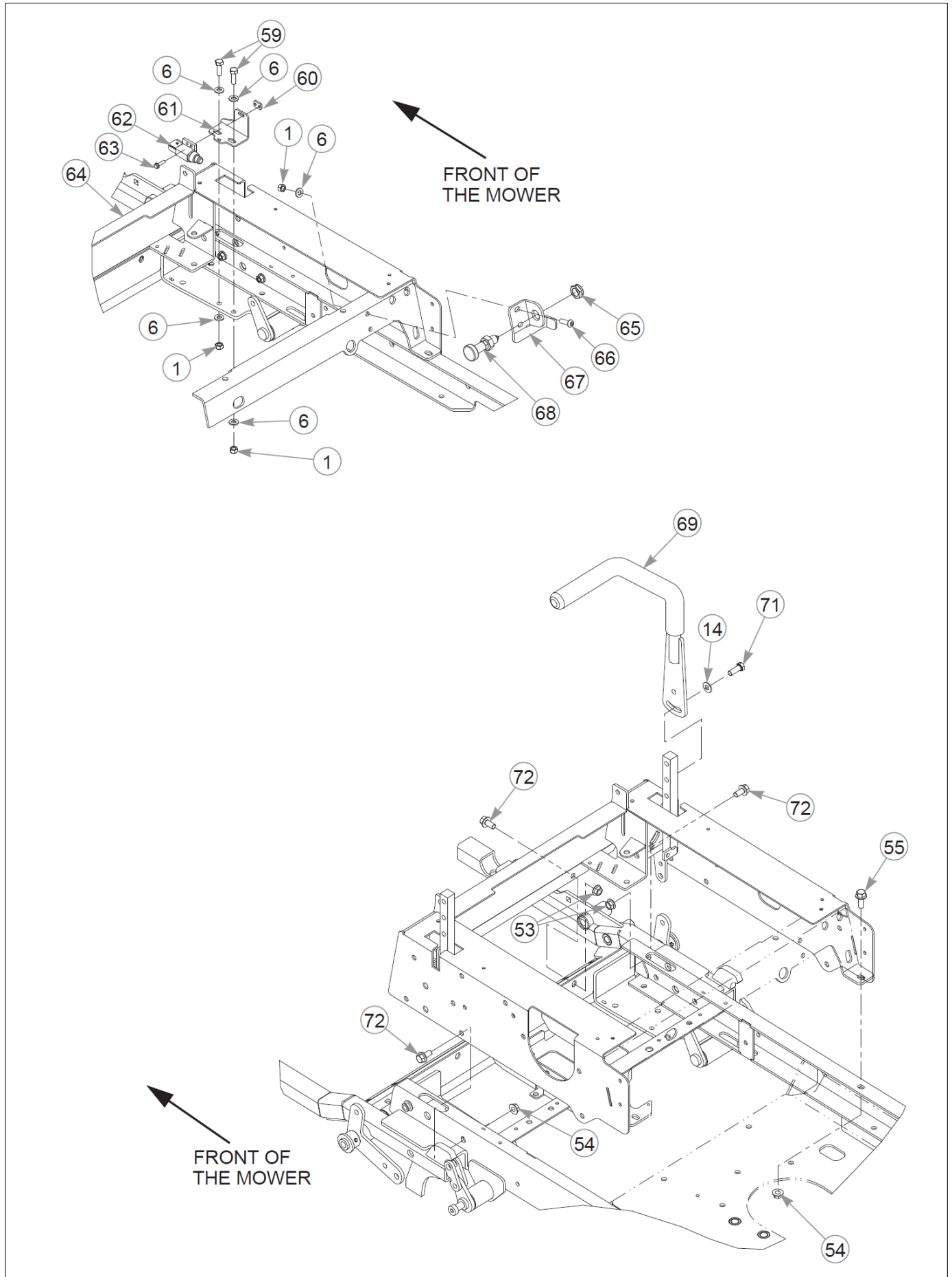
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	058776	NT .312-18NLG5	8	EA
2	068551	NT .250-20 HXZY NL	2	EA
3	768515	FW 0.281SAE	2	EA
4	772483	SB0.312X0.750SH0.250-20	2	EA
5	601069	CN .312-18x.200 MAX THK	2	EA
6	768523	FW 0.343SAE	19	EA
7	781922	BALL STUD, DAMPER	4	EA
8	603983	DAMPER	2	EA
9	605273	STEERING ROD S/A	2	EA
10	023655	NT .312-24NLG5	2	EA
11	605622	BRAKE ROD	2	EA
12	034272	NT .312-18HXG5	2	EA
13	086660	NT .375-16NLG8	9	EA
14	767954	FW 0.379 x 0.813 x 0.063	16	EA
15	080655	CS .375-16X1.500HXG5	4	EA
16	605297	TURNBUCKLE, FRAME LATCH	2	EA
17	034652	SPRING 2.5	1	EA
18	606575	CLIP E .66 X .303 X .035	2	EA
19	601131	SPRING, BRAKE ARM RET.	2	EA
20	109203	BRAKE SPRING LINK, LS	1	EA
21	109202	BRAKE SPRING LINK, RS	1	EA
22	016816	NT .250-20FLKG5	2	EA
23	055939	CS .250-20X0.750HXG5	2	EA
24	601051	OVERTRAVEL SPRING	2	EA
25	052860	CS .375-16X1.250 HX G5	1	EA
26	119303	LATCH ARM	1	EA
27	765339	BUSHING,IGUS#0608 (FS)	3	EA
28	016410	CS .375-16X2.000HXG5	2	EA
29	120131	SPACER, CAM FOLLOWER	2	EA
30	605618	BUSHING, LATCH BEARING	2	EA
31	605619	BUSHING, .500X.625	2	EA



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
32	605680	CS .375-16 x 2.00 BH BO	1	EA
33	118882	W/A, CARRIER LATCH	2	EA
34	604816	CS .375-16 X 1.5 BH BO	1	EA
35	728550	SB .50X.75SH .375-16TD	2	EA
36	605243	SPRING, TENSION .625OD	2	EA
37	118890	ACTUATOR SPACER, INNER	1	EA
38	118889	LIFT PIVOT PLATE, LH	1	EA
39	089938	CS .500-13X4.000HXG5	1	EA
40	704759	FW 0.500X1.250X0.075	2	EA
41	118888	LIFT PIVOT PLATE, RH	1	EA
42	605630	LIFT PIVOT SPACER	1	EA
43	118891	ACTUATOR SPACER, OUTER	1	EA
44	728030	FW .656X 1.312X.090 ZNY	1	EA
45	767962	FW .531 x 1.063 x .175	3	EA
46	029934	CS .625-11X3.000HXG5	1	EA
47	605241	CE 0.500X4.00X3.50 HDLS	1	EA
48	605240	LYNCH PIN 0.500 DIA	1	EA
49	023317	NT .500-13UNTG8	1	EA
50	N/A	SERIAL NO. / SPEC DECAL	1	EA
51	776310	DECAL, CE MARK	1	EA
52	789776CE	DBA LIMIT DECAL	1	EA
53	016527	CS .500-13X1.000HXG5	2	EA
54	016899	NT .375-16 FLKG5	11	EA
55	029751	CS .375-16X1.000 HXFLK	4	EA
56	760330	SB .500X 1.250 SH .375-	1	EA
57	118859	W/A, ACTUATOR MOUNT	1	EA
58	606159	ACTUATOR S/A	1	EA
59	036236	CS .312-18X1.000HXG5	2	EA
60	601822	NUT PLATE, .420 CENTERS	1	EA
61	120430	SWITCH BRACKET	1	EA
62	602538	SWITCH PLUNGER, NC/NO	1	EA



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
63	063198	CS #10-24X0.750FLKG5	2	EA
64	N/A	CONTROL ASSEMBLY	1	EA
65	602728	NT .625-11 HXZY NL THIN	1	EA
66	602231	CS .312-18X1.00 BTNHD ZN	2	EA
67	118837	PLUNGER BRKT	1	EA
68	604872	SPRING PLUNGER, LOCKING	1	EA
69	605383	STEERING BAR W/A, RH	1	EA
Not Shown	781260	GRIP, STEERING BAR	1	EA
70	605384	STEERING BAR W/A, LH	1	EA
71	036244	CS .375-16X1.000HXG5	4	EA
72	029629	CS .375-16X0.750FLK	7	EA

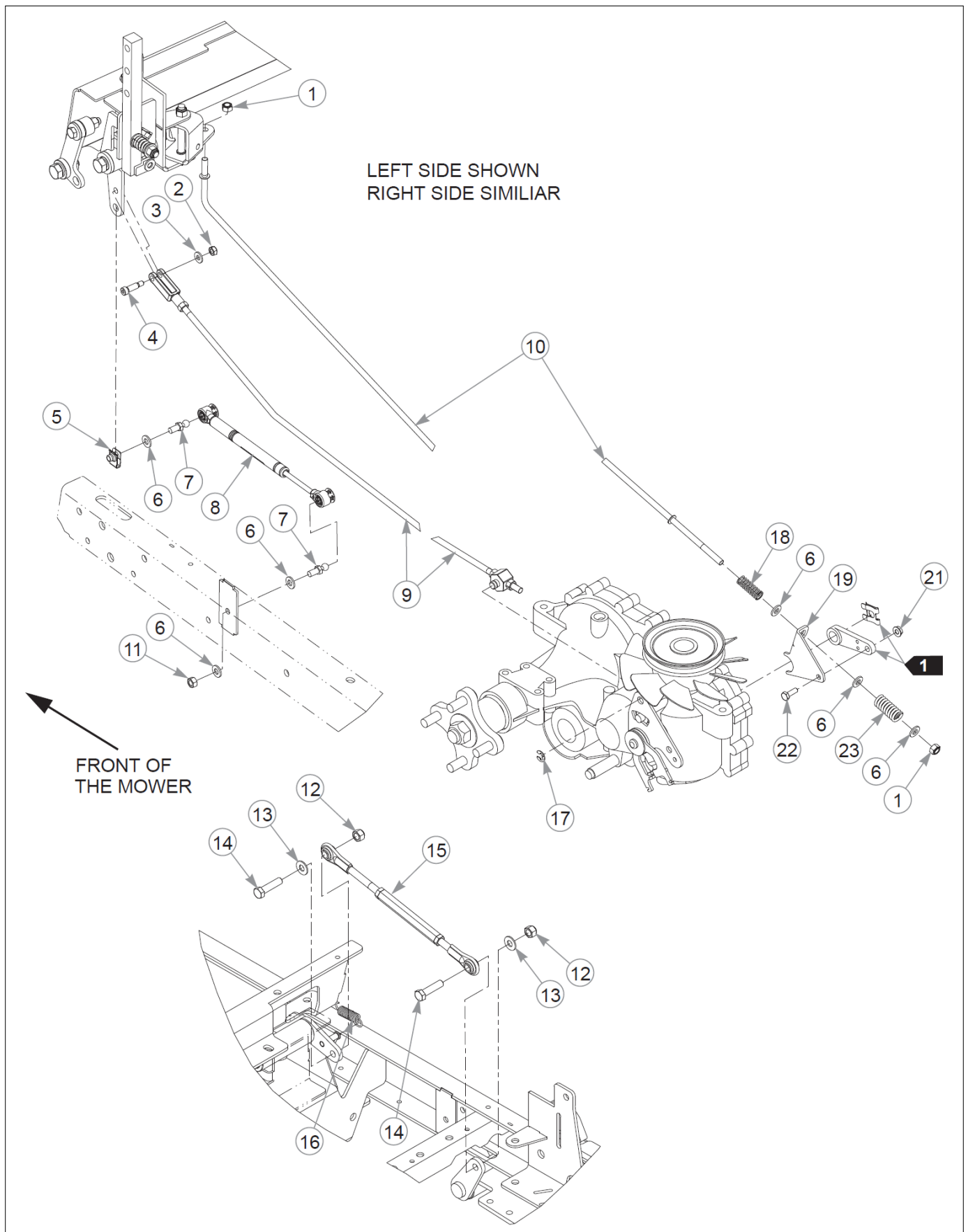


Comments for Page: Steering & Deck Lift Controls—S/N 16042182 & Higher (Multi-Page)

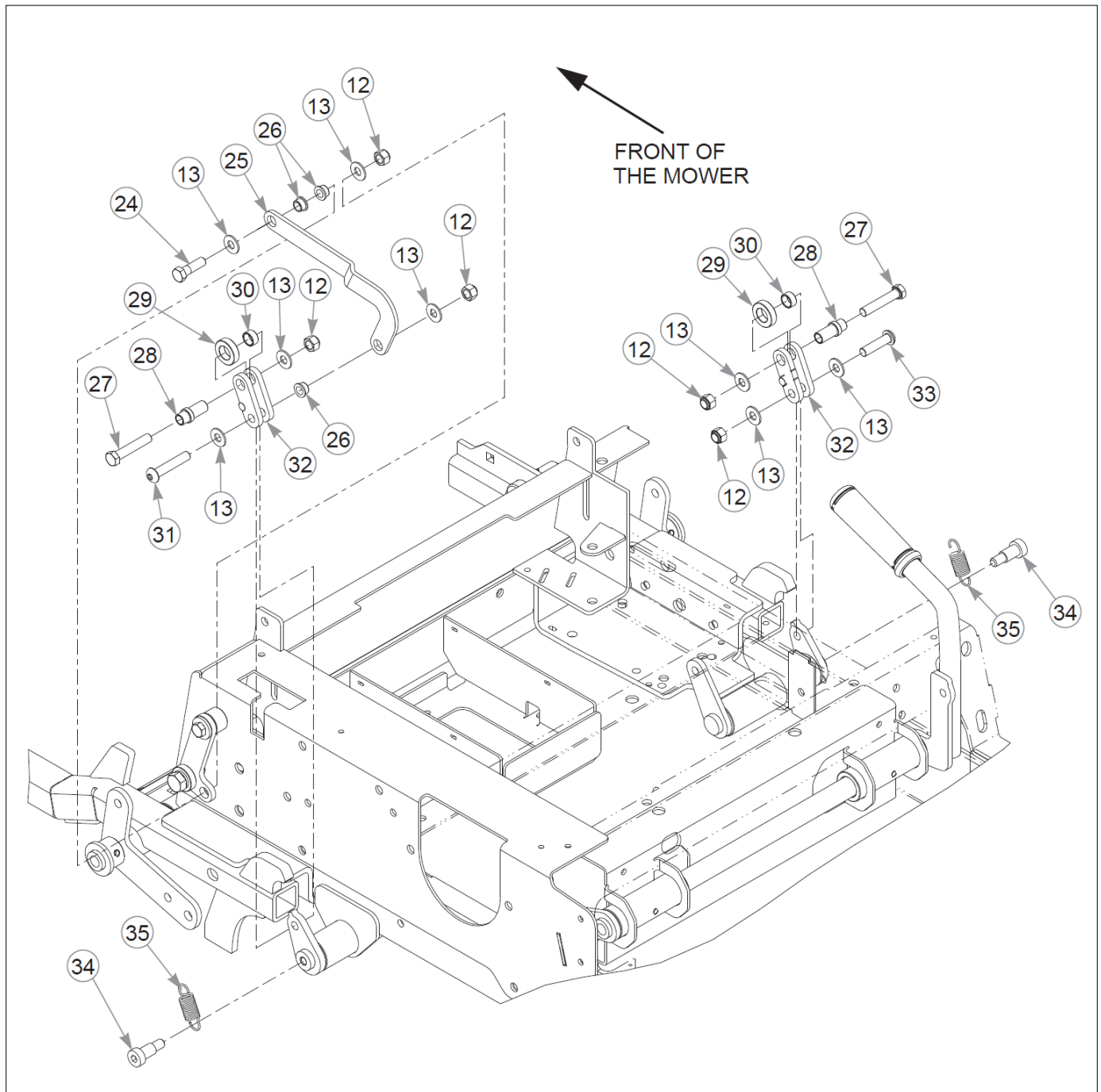
jmumford@excelii.com on Apr 22, 2016

1. Part of the transmission.
2. The nut must be flush with the end of the brake rod.
3. Torque to 19 N•m.
4. Part of the actuator assembly, 606159.
5. Serial number decal. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.
6. The steering handles include the grips.

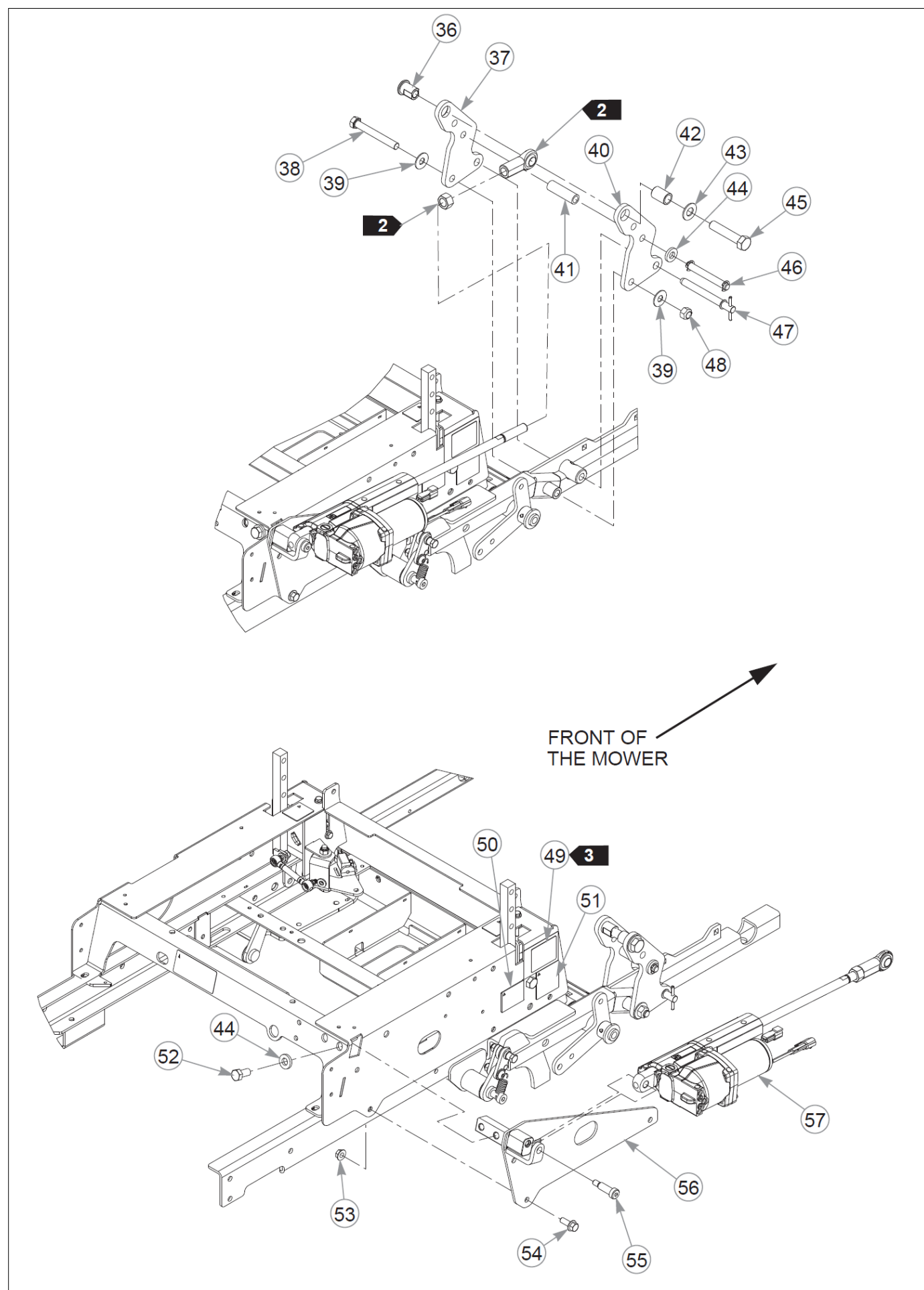
Transmissions & Steering



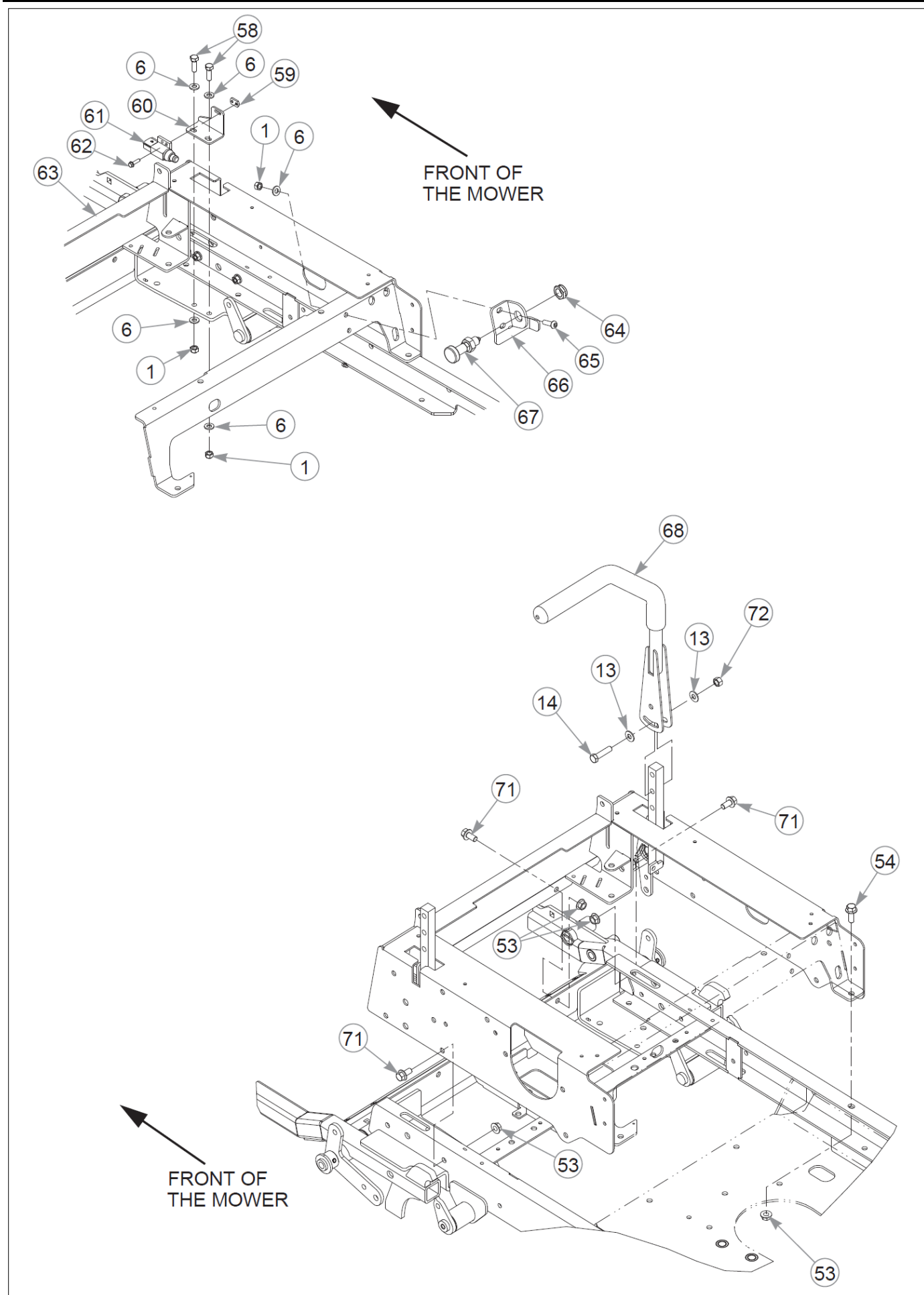
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	058776	NT .312-18NLG5	8	EA
2	068551	NT .250-20 HXZY NL	2	EA
3	768515	FW 0.281SAE	2	EA
4	772483	SB0.312X0.750SH0.250-20	2	EA
5	601069	CN .312-18x.200 MAX THK	2	EA
6	768523	FW 0.343SAE	19	EA
7	781922	BALL STUD, DAMPER	4	EA
8	603983	DAMPER	2	EA
9	605273	STEERING ROD S/A	2	EA
10	605622	BRAKE ROD	2	EA
11	034272	NT .312-18HXG5	2	EA
12	086660	NT .375-16NLG8	9	EA
13	767954	FW 0.379 x 0.813 x 0.063	20	EA
14	080655	CS .375-16X1.500HXG5	8	EA
15	605297	TURNBUCKLE, FRAME LATCH	2	EA
16	034652	SPRING 2.5	1	EA
17	603332	CLIP E .66 X .303 X .035	2	EA
18	601131	SPRING, BRAKE ARM RET.	2	EA
19	109203	BRAKE SPRING LINK, LS	1	EA
20	109202	BRAKE SPRING LINK, RS	1	EA
21	016816	NT .250-20FLKG5	2	EA
22	055939	CS .250-20X0.750HXG5	2	EA
23	601051	OVERTRAVEL SPRING	2	EA
24	052860	CS .375-16X1.250 HX G5	1	EA
25	119303	LATCH ARM	1	EA
26	765339	BUSHING,IGUS#0608 (FS)	3	EA
27	016410	CS .375-16X2.000HXG5	2	EA
28	120131	SPACER, CAM FOLLOWER	2	EA
29	605618	BUSHING, LATCH BEARING	2	EA
30	605619	BUSHING, .500X.625	2	EA
31	605680	CS .375-16 x 2.00 BH BO	1	EA



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
32	118882	W/A, CARRIER LATCH	2	EA
33	604816	CS .375-16 X 1.5 BH BO	1	EA
34	728550	SB .50X.75SH .375-16TD	2	EA
35	605243	SPRING, TENSION .625OD	2	EA
36	118890	ACTUATOR SPACER, INNER	1	EA
37	118889	LIFT PIVOT PLATE, LH	1	EA
38	089938	CS .500-13X4.000HXG5	1	EA
39	704759	FW 0.500X1.250X0.075	2	EA
40	118888	LIFT PIVOT PLATE, RH	1	EA
41	605630	LIFT PIVOT SPACER	1	EA
42	118891	ACTUATOR SPACER, OUTER	1	EA
43	728030	FW .656X 1.312X.090 ZNY	1	EA
44	767962	FW .531 x 1.063 x .175	3	EA
45	029934	CS .625-11X3.000HXG5	1	EA
46	605241	CE 0.500X4.00X3.50 HDLS	1	EA
47	605240	LYNCH PIN 0.500 DIA	1	EA
48	023317	NT .500-13UNTG8	1	EA
49	N/A	SERIAL NO. / SPEC DECAL	1	EA
50	776310	DECAL, CE MARK	1	EA
51	789776CE	DBA LIMIT DECAL	1	EA
52	016527	CS .500-13X1.000HXG5	2	EA
53	016899	NT .375-16 FLKG5	11	EA
54	029751	CS .375-16X1.000 HXFLK	4	EA
55	760330	SB .500X 1.250 SH .375-	1	EA
56	118859	W/A, ACTUATOR MOUNT	1	EA
57	606159	ACTUATOR S/A	1	EA
58	036236	CS .312-18X1.000HXG5	2	EA
59	601822	NUT PLATE, .420 CENTERS	1	EA
60	120430	SWITCH BRACKET	1	EA
61	602538	SWITCH PLUNGER, NC/NO	1	EA
62	063198	CS #10-24X0.750FLKG5	2	EA



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
63	N/A	CONTROL SUB-ASSEMBLY	1	EA
64	602728	NT .625-11 HXZY NL THIN	1	EA
65	602231	CS .312-18X1.00 BTNHD ZN	2	EA
66	118837	PLUNGER BRKT	1	EA
67	604872	SPRING PLUNGER, LOCKING	1	EA
68	360487	STEERING BAR W/A	2	EA
Not Shown	781260	GRIP, STEERING BAR	1	EA
70	036244	CS .375-16X1.000HXG5	4	EA
71	029629	CS .375-16X0.750FLK	7	EA
72	054502	NT .375-16HXG5	4	EA

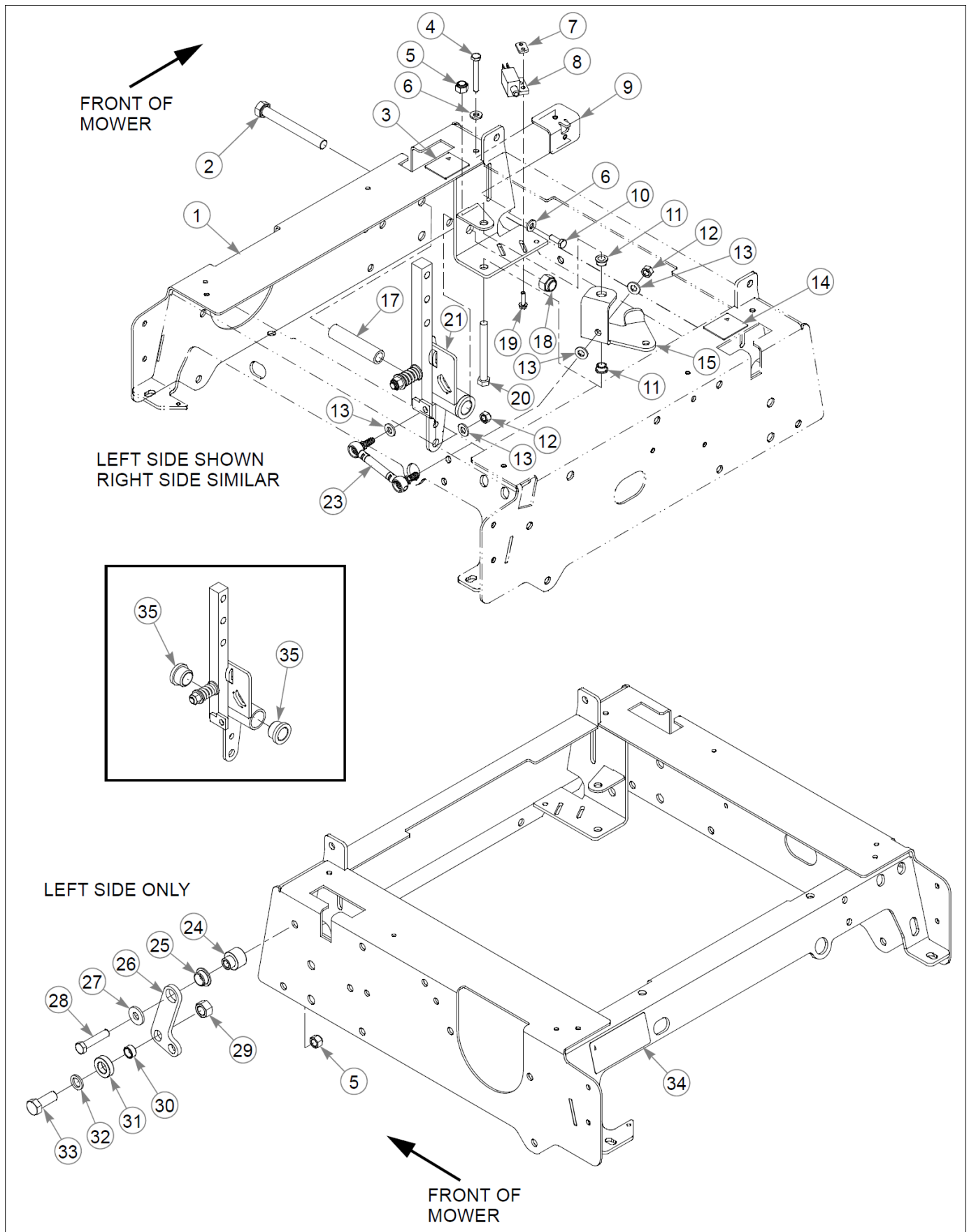


Comments for Page: Steering & Deck Lift Controls—S/N Prior to 16042182 (Multi-Page)

jmumford@excelii.com on Apr 22, 2016

1. Part of the transmission.
2. Part of the actuator assembly, 606159.
3. Serial number decal. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.
4. The steering handles include the grips.

Transmissions & Steering



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	552923	SVC, CONTROL ASSY RFU	1	EA
2	781708	CS .500-13X4.250HXG5	2	EA
3	785139	DECAL, STEERING L.S.	1	EA
4	604452	CS .250-20x2.00 HX FLTHD	2	EA
5	086660	NT .375-16NLG8	3	EA
6	768515	FW 0.281SAE	4	EA
7	601822	NUT PLATE, .420 CENTERS	2	EA
8	781211	SWITCH, PUSH BUTTON	2	EA
9	605529	STOP, STEERING	2	EA
10	055939	CS .250-20X0.750HXG5	2	EA
11	765339	BUSHING,IGUS#0608 (FS)	4	EA
12	058776	NT .312-18NLG5	4	EA
13	768523	FW 0.343SAE	8	EA
14	785220	DECAL, STEERING R.S.	1	EA
15	116142	BRAKE BLCRNK, LH	1	EA
16	116141	BRAKE BLCRNK, RH	1	EA
17	604288	SPACER, STEERING	2	EA
18	781567	NT .500-13NLG5	2	EA
19	063198	CS #10-24X0.750FLKG5	4	EA
20	005108	CS .375-16X3.500HXG5	2	EA
21	606106	STEERING BOX SUB, LH	1	EA
Not Shown	604300	STEERING BOX SUB, LH	1	EA
22	606105	STEERING BOX SUB, RH	1	EA
Not Shown	604299	STEERING BOX SUB, RH	1	EA
23	604179	BRAKE LINK	2	EA
24	119304	LATCH SPACER	1	EA
25	602539	BUSHING, .625 I.D.	1	EA
26	119302	FRAME LATCH	1	EA
27	712919	FW 0.406X1.000X0.120HD	1	EA
28	705178	CS .375-16X1.750HXG5	1	EA

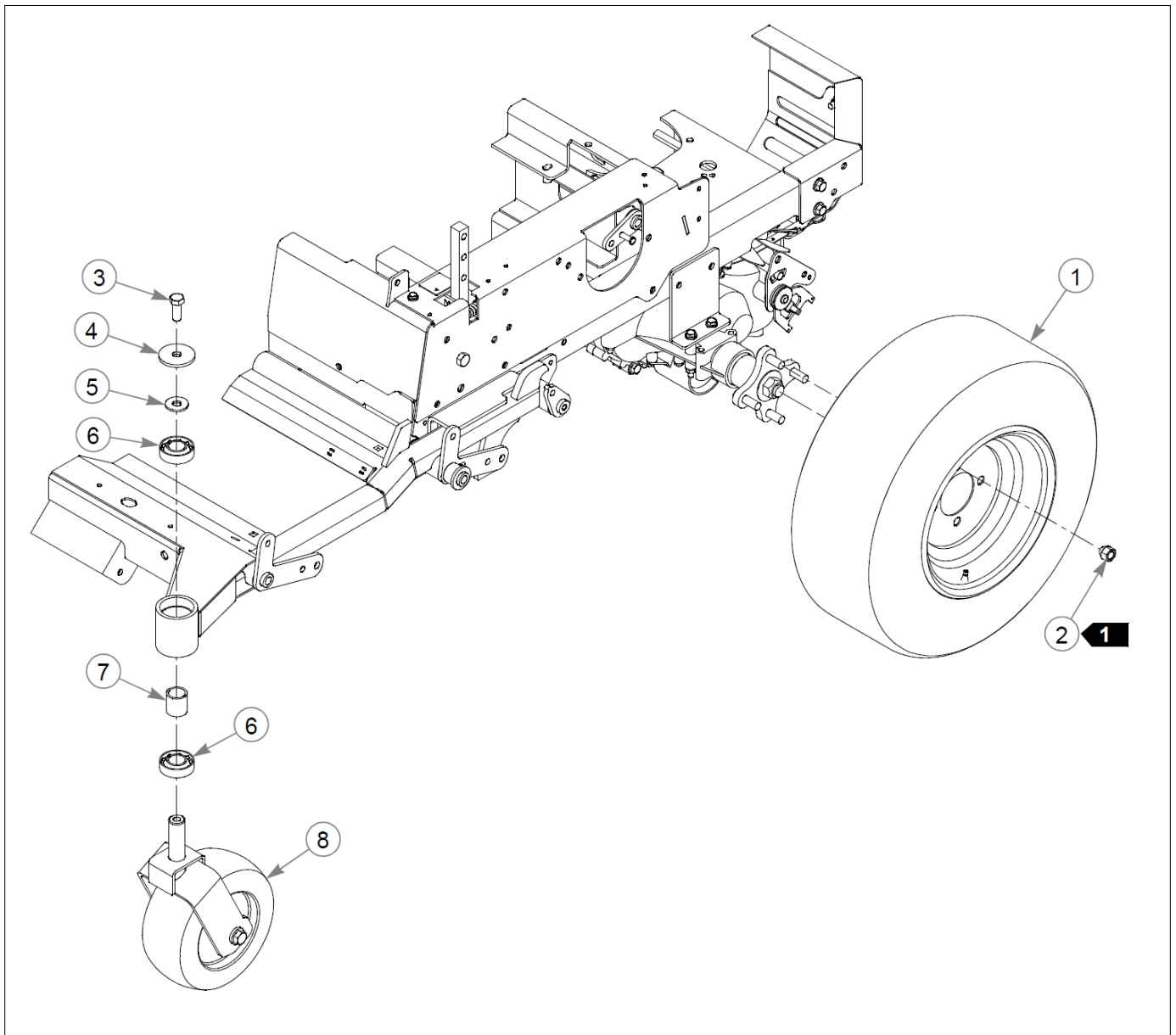
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
29	008193	NT .500-13HXG5	1	EA
30	605619	BUSHING, .500X.625	1	EA
31	605618	BUSHING, LATCH BEARING	1	EA
32	604486	FW .531X.812X.089 HD	1	EA
33	705954	CS .500-13X1.250HSG5	1	EA
34	601967	DECAL, ENGINE COMPART	1	EA
35	781153	BUSHING, UHMW	4	EA

Comments for Page: Steering & Deck Lift Controls Sub-Assembly

jmumford@excelii.com on Aug 17, 2015

1. 606105 and 606106 are used on mowers S/N 16042182 & higher; 604299 and 604300 are used on mowers S/N prior to 16042182.
2. The steering cover (552923) includes decals.

Wheels & Tires



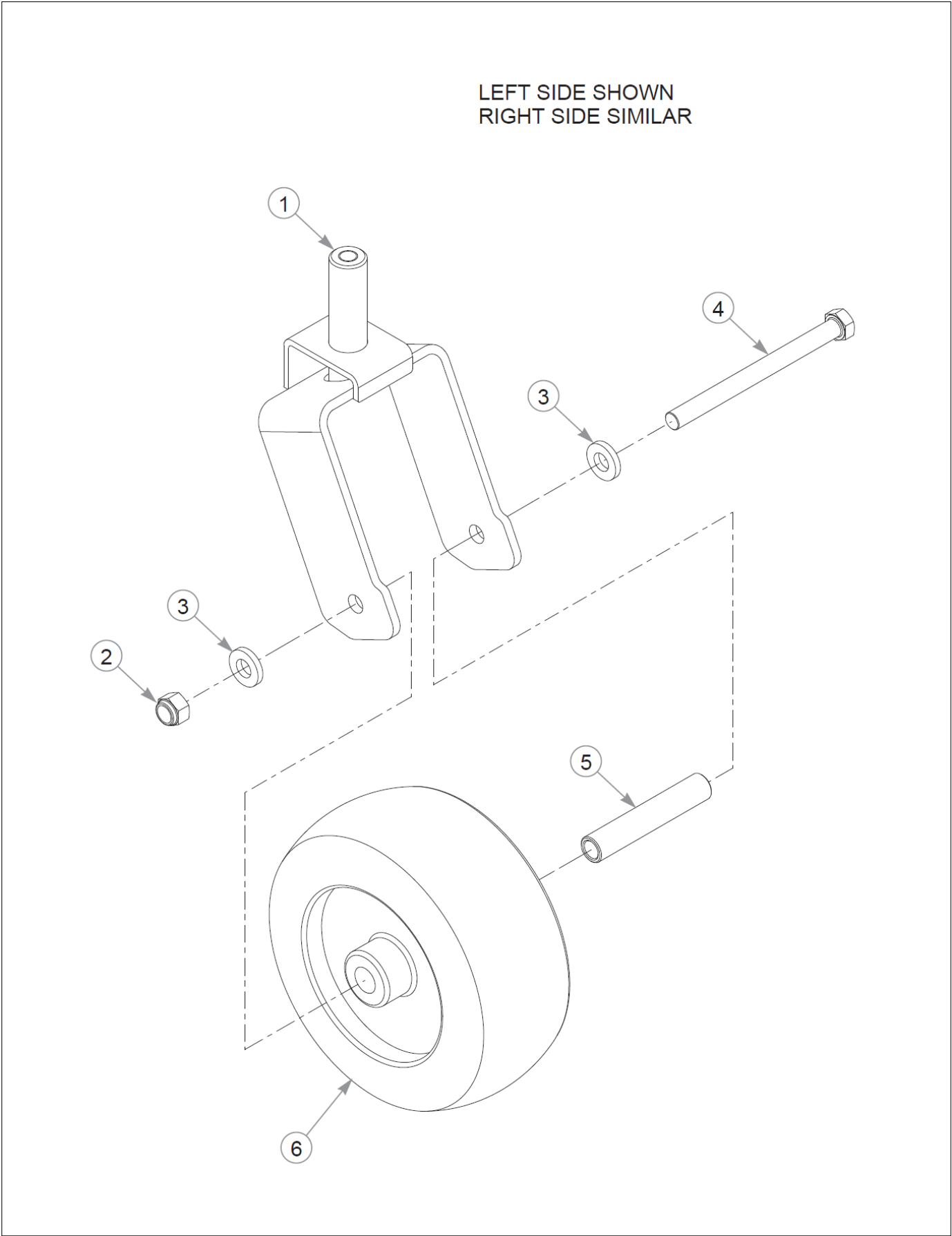
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	600676	TIRE/WHEEL ASSY 20x8-10	2	EA
2	061077	WHEEL NUT	8	EA
3	705954	CS .500-13X1.250HSG5	2	EA
4	344267	FW .510X 2.15X.187 SPL	2	EA
5	712976	FW 0.531X1.375X0.125	2	EA
6	784223	BEARING	4	EA
7	784603	SPACER	2	EA
8	N/A	FRONT TIRE ASSEMBLY	1	EA

Comments for Page: Wheel & Tire

jmumford@excelii.com on Apr 22, 2016

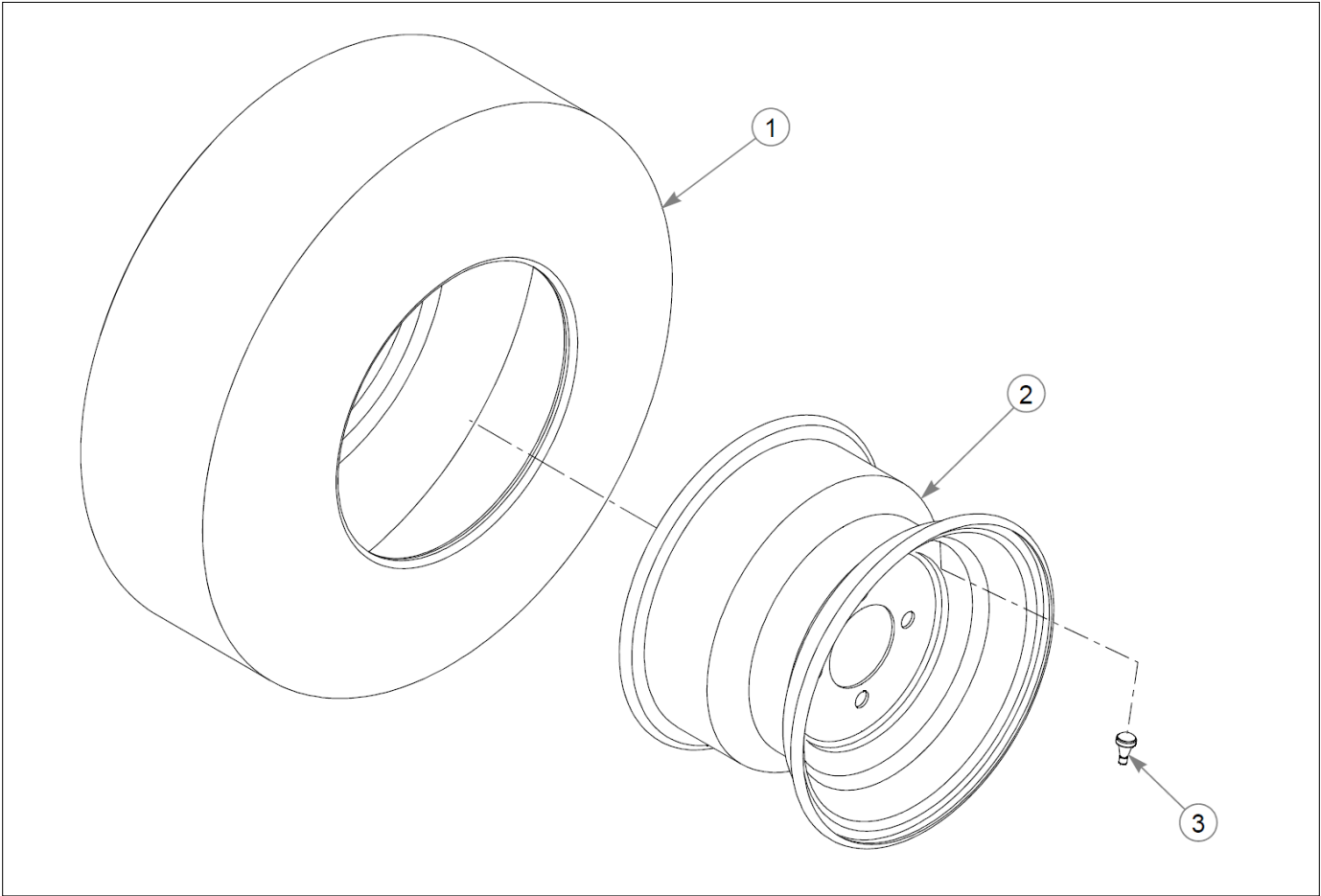
1. Torque to 88–102 N•m.

Wheels & Tires



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	120440	W/A CASTER	1	EA
2	707398	NT .500-13 JAM NY LK	1	EA
3	767962	FW .531 x 1.063 x .175	2	EA
4	766154	CS .500-13 X 5.500 G5 Z	1	EA
5	604089	SPACER, GAUGE WHEEL	1	EA
6	604087	WHEEL, 9.0X3.5X4.0 HUB	1	EA

Wheels & Tires



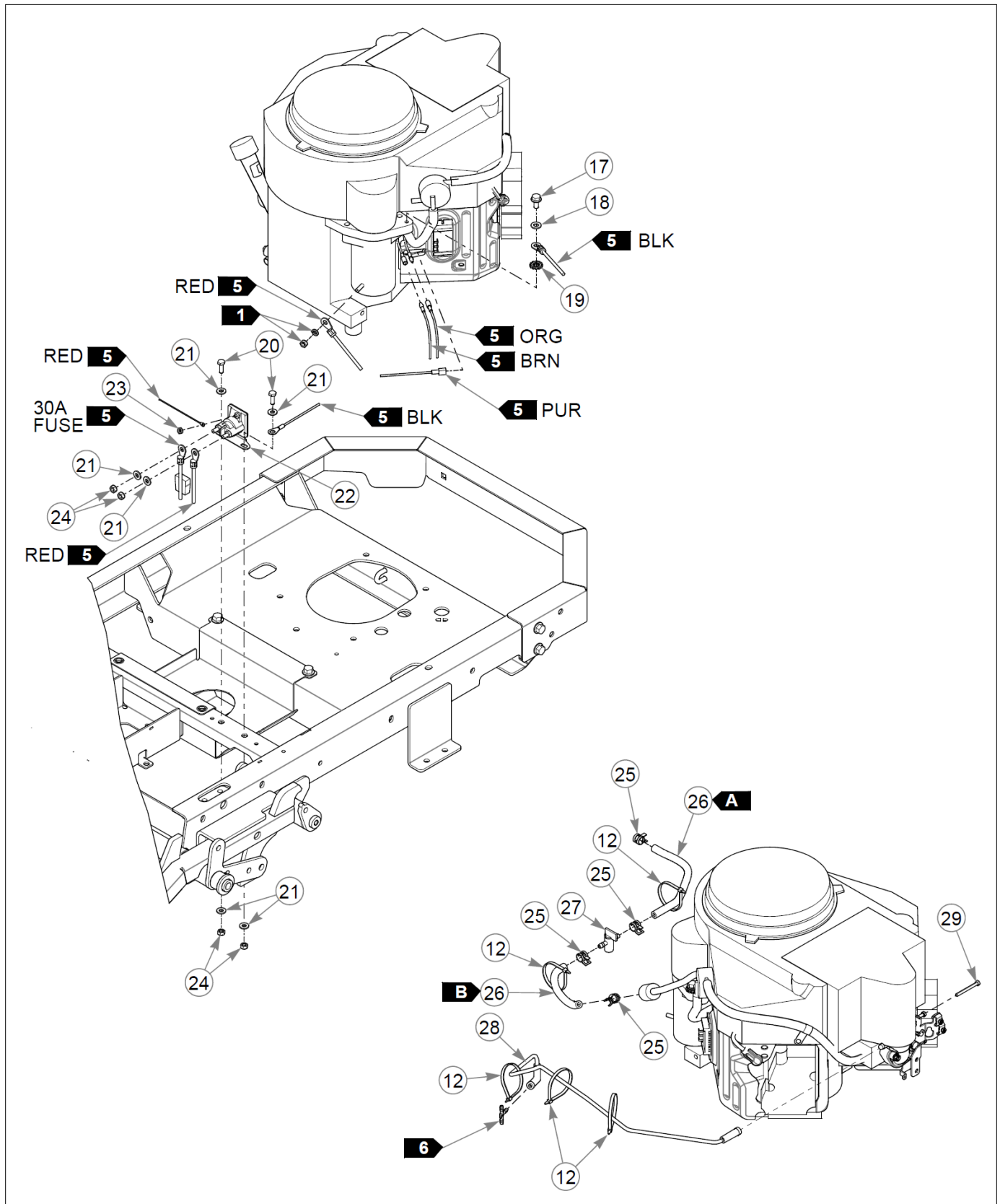
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	600692	TIRE 20X8-10	1	EA
2	600718	WHEEL 10X7 RIM, 4-4 BC	1	EA
3	019521	TIRE VALVE TR-412 GOODY	1	EA

This exploded view diagram illustrates the assembly of the front panel for a washing machine. The components are numbered 1 through 16, and arrows indicate the sequence of assembly.

- 1**: Front panel (main body)
- 2**: Top panel
- 3**: Door lock assembly
- 4**: Detergent dispenser
- 5**: Control panel
- 6**: Door hinge
- 7**: Door latch
- 8**: Door seal
- 9**: Door seal gasket
- 10**: Door seal pin
- 11**: Door seal clip
- 12**: Door seal cable
- 13**: Door seal ring
- 14**: Door seal pin
- 15**: Door seal pin
- 16**: Door seal pin

The diagram shows the front panel (1) being attached to the top panel (2) using screws (4). The door lock assembly (3) is shown being installed into the front panel. The detergent dispenser (4) is shown being installed into the front panel. The control panel (5) is shown being installed into the front panel. The door hinge (6) is shown being installed into the front panel. The door latch (7) is shown being installed into the front panel. The door seal (8) is shown being installed into the front panel. The door seal gasket (9) is shown being installed into the front panel. The door seal pin (10) is shown being installed into the front panel. The door seal clip (11) is shown being installed into the front panel. The door seal cable (12) is shown being installed into the front panel. The door seal ring (13) is shown being installed into the front panel. The door seal pin (14) is shown being installed into the front panel. The door seal pin (15) is shown being installed into the front panel. The door seal pin (16) is shown being installed into the front panel.

Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1		ENGINE, KAW FR691V	1	EA
2	605317	HOSE, OIL DRAIN	1	EA
3	604016	MUFFLER, FR730V	1	EA
4	767954	FW 0.379 x 0.813 x 0.063	6	EA
5	602580	CS .375-16x1.25 HXG8 P85	4	EA
6	025395	CB .375-16X 1.00 G5 ZNY	2	EA
7	605574	PULLEY, ENG 4.094OP	1	EA
8	121402	CLUTCH ANCHOR	1	EA
9	054502	NT .375-16HXG5	2	EA
10	712372	KEY 1/4 SQ X 0.66 LG(FS)	1	EA
11	605595	BUSHING, CLUTCH	1	EA
12	000331	WIRE TIE, SMALL/SHORT	7	EA
13	605576K	CLUTCH KIT, 605576	1	EA
14	602680	FW .453X 1.12X .119 HRD	1	EA
15	601834	CS .437-20X3.25 HXG5 P85	1	EA
16	791251	HARNESS, CLUTCH PIGTAIL	1	EA
Kommentare zu Teilenummer 791251 brian on Aug 28, 2015 Pigtail was updated with epoxy to hold the wires steady. The wire sheath was also updated to a more flexible material.				
17	720516	CS M8-1.25X16HX FL10.9	1	EA
18	768523	FW 0.343SAE	1	EA
19	029876	LW 0.312 INT-EXT	1	EA
20	055939	CS .250-20X0.750HXG5	2	EA
21	768515	FW 0.281SAE	6	EA
22	030817	STARTER SOLENOID HW KIT	1	EA
23	044255	NT #10-32HXG5	1	EA
24	024927	NT .250-20HXG5	4	EA
25	000323	CLIP, HOSE CLAMP	4	EA
26	015818	FUEL LINE, 1/4"	33 cm	IN



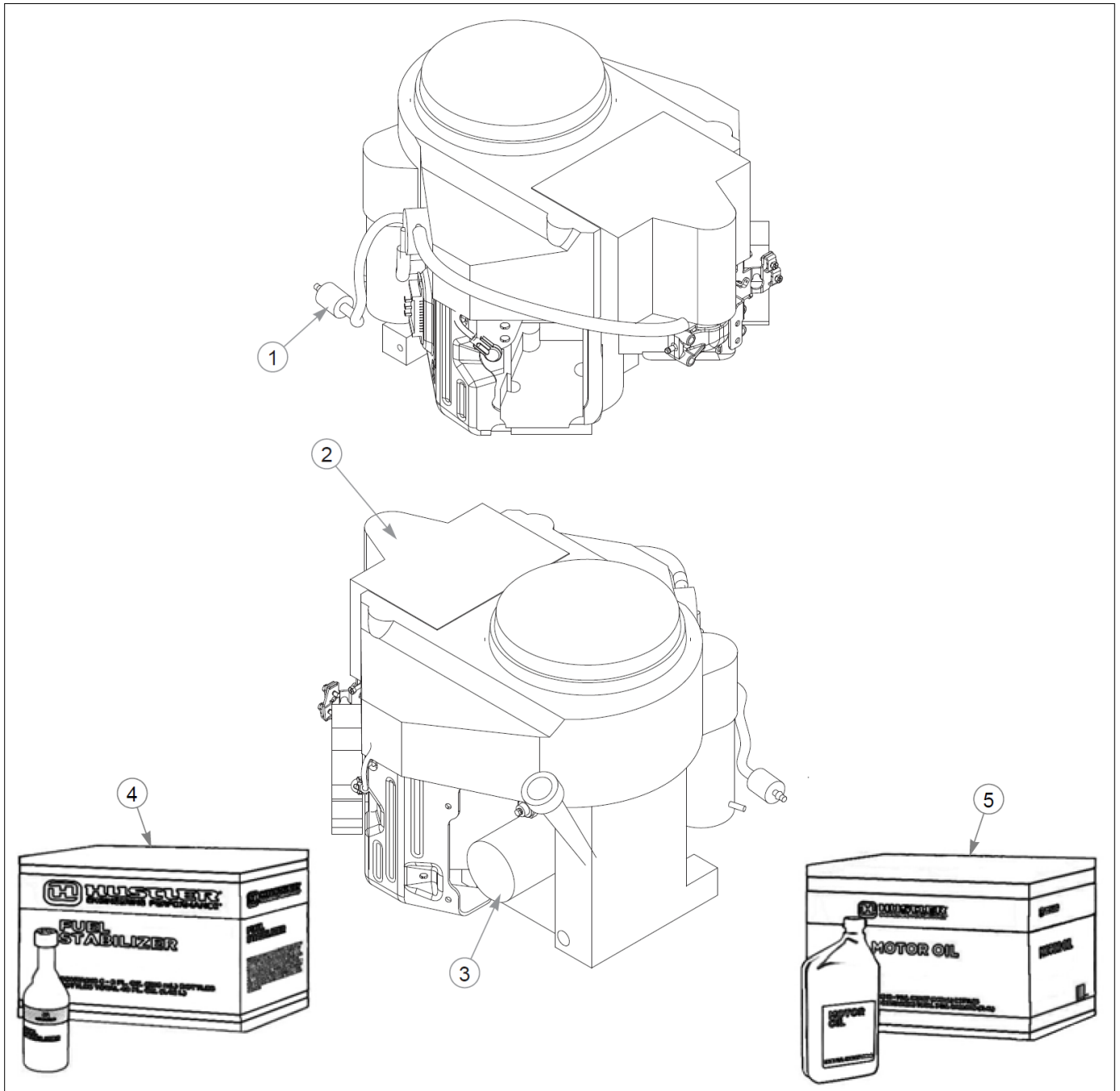
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
27	605601	FUEL SHUT-OFF VALVE	1	EA
28	605611	VAPOR LINE, 3/16 FORMED	1	EA
29	603524	CS M5-0.8 X 50 MM	1	EA

Comments for Page: Engine (Multi-Page)

jmumford@excelii.com on Apr 22, 2016

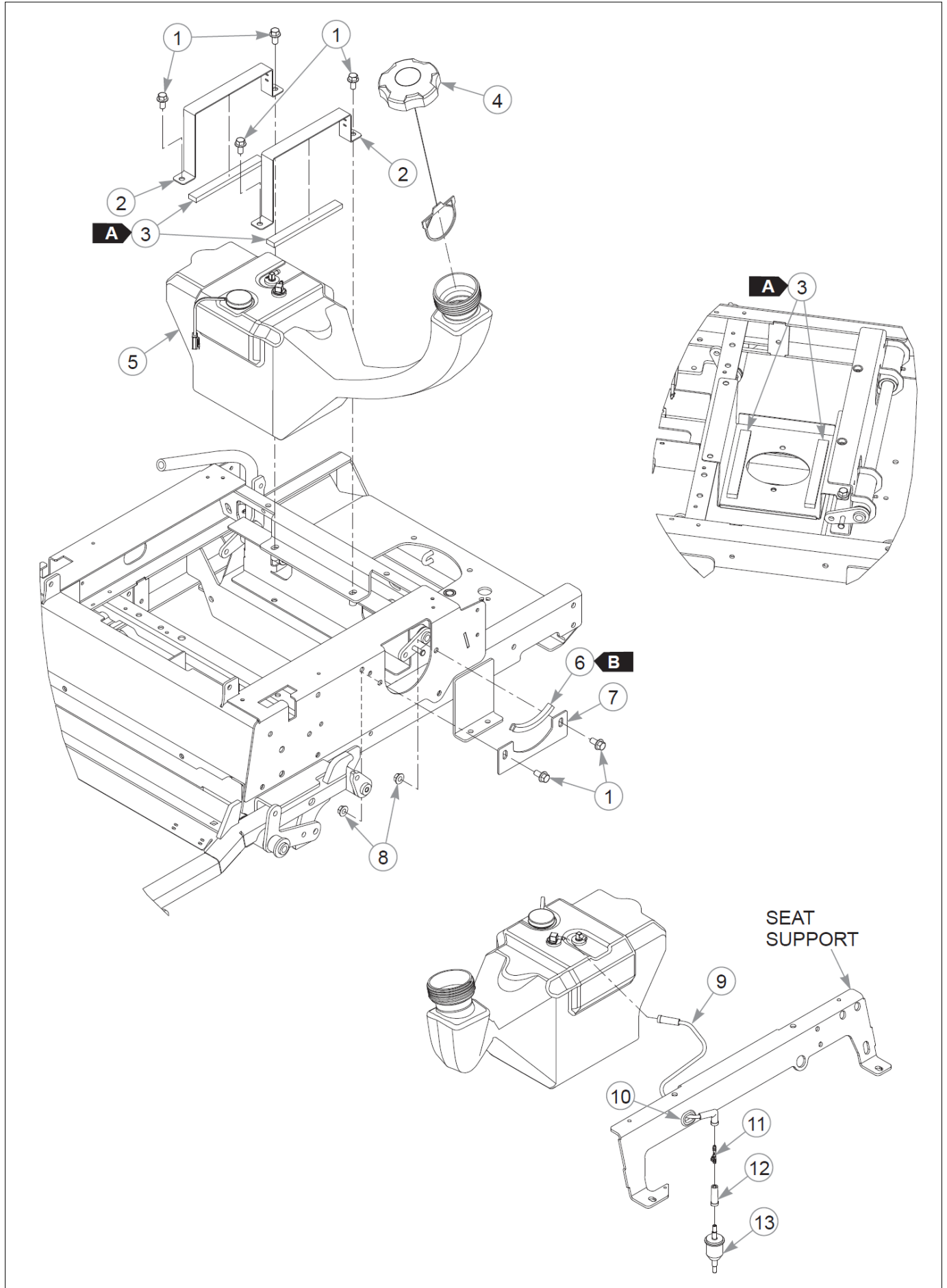
FUEL LINE LENGTHSA: 16.5 cm fuel line from the tank to the valveB: 16.5 cm fuel line from the valve to the engine1. Supplied with the engine.2. Torque to 61–65 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.3. Torque to 40–47 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.4. Torque to 23 N•m.5. Part of the wire harness.6. Part of the fuel system.

Engine & Fuel System



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	068478	FUEL FILTER IN-LINE	1	EA
2	603059	AIR FILTER, KAW	1	EA
3	602581	OIL FILTER, KAW ENG.	1	EA
4	606531	FUEL STABILIZER, CARTON	1	EA
5	606535	OIL 10W-30, CARTON	1	EA

Engine & Fuel System



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	029629	CS .375-16X0.750FLK	6	EA
2	118878	FUEL TANK STRAP	2	EA
3	713198	SEAL 3/8x3/4 SOLD BY FT	72 cm	FT
4	603807	CAP, 3.5" RATCHETING GAS	1	EA
5	605245	FUEL TANK	1	EA
6	033001	FLEXIBLE TRIM UNI-GRIP	10 cm	FT
7	121234	FUEL NECK DOUBLER	1	EA
8	016899	NT .375-16 FLKG5	2	EA
9	605610	VAPOR LINE, 3/16 FORMED	1	EA
10	047456	GM .750X.188X1.00X.12	1	EA
11	605690	TEE, 3/16" PLASTIC	1	EA
12	605564	BOOT, 3/16 TO 3/16	1	EA
13	604323	FILTER, VAPOR SYSTEM	1	EA

Comments for Page: Fuel System

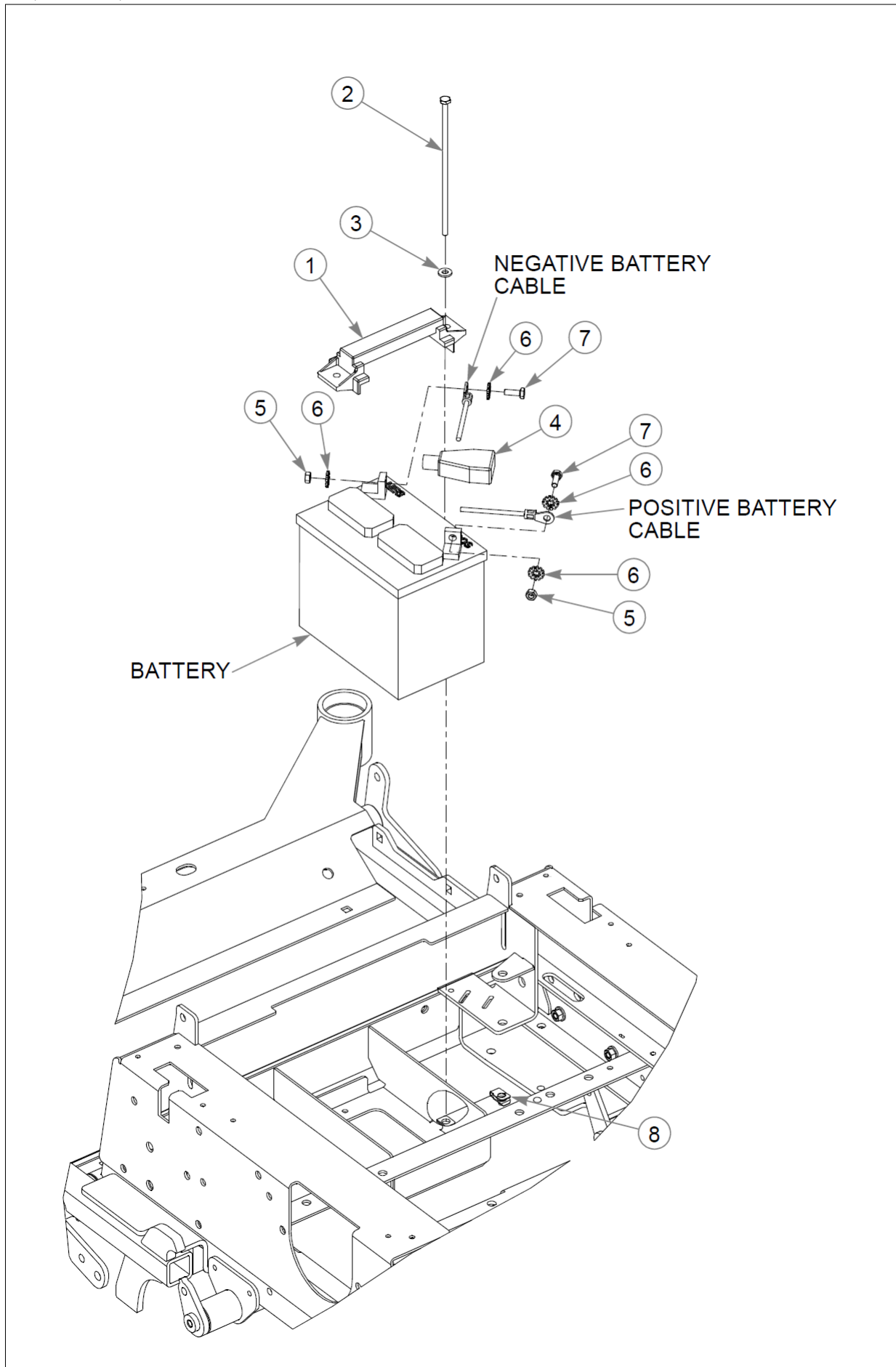
jmumford@excelii.com on Apr 22, 2016

WEATHERSTRIP & TRIM LENGTHS:

A: 18 cm

B: 10 cm

Electrical, Fenders, Instrument Panel



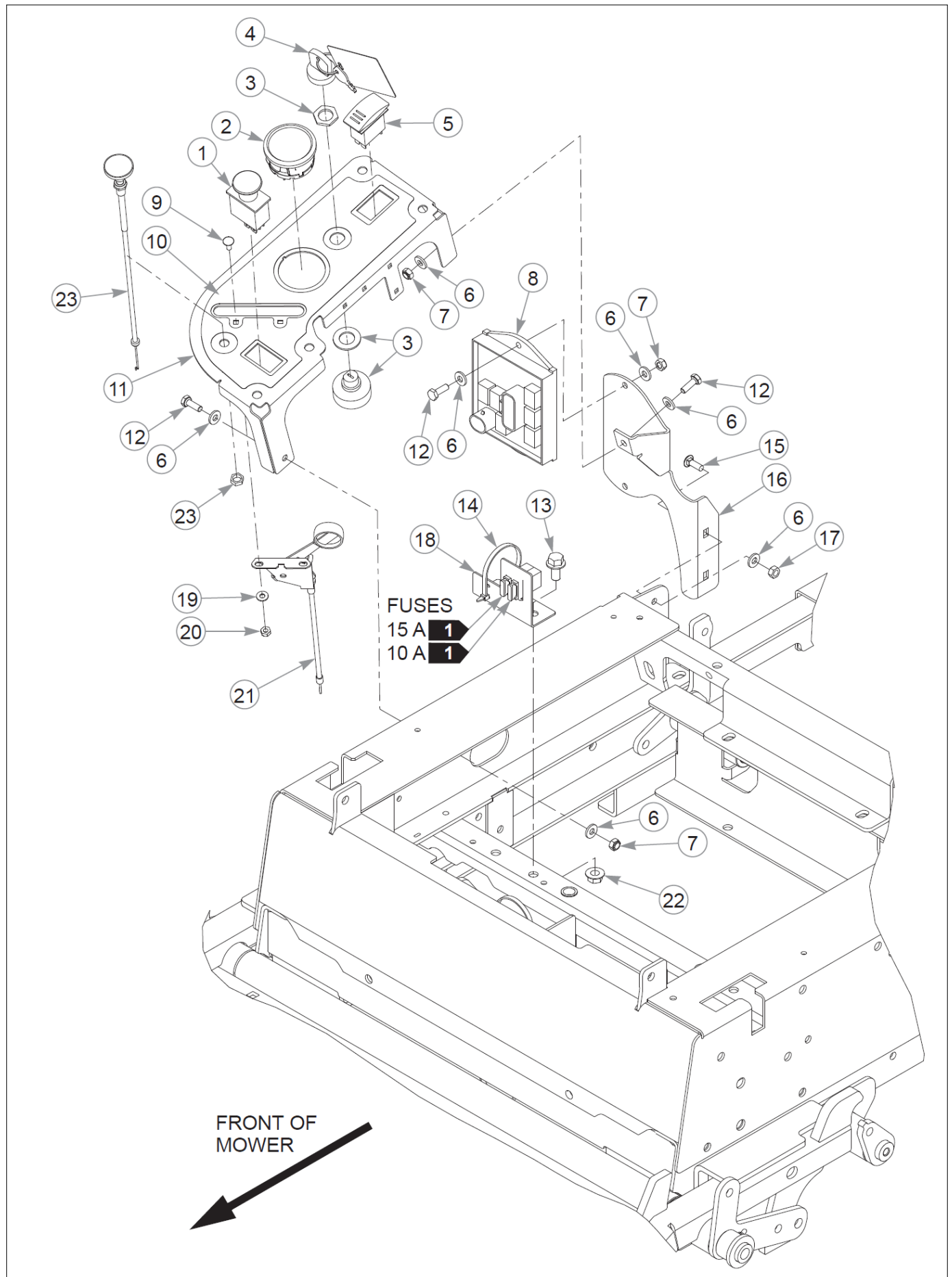
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	604178	STRAP, TIE DOWN	1	EA
2	604465	CS .250-20 x 7.50 HX G5	2	EA
3	768515	FW 0.281SAE	2	EA
4	771428	BATTERY CBL BOOT-RED(FS)	1	EA
5	024927	NT .250-20HXG5	2	EA
6	029868	LW0.250INTEXT	4	EA
7	055939	CS .250-20X0.750HXG5	2	EA
8	601982	CN .250-20X .150 MAX THK	2	EA
9	000331	WIRE TIE, SMALL/SHORT	2	EA

Comments for Page: Battery

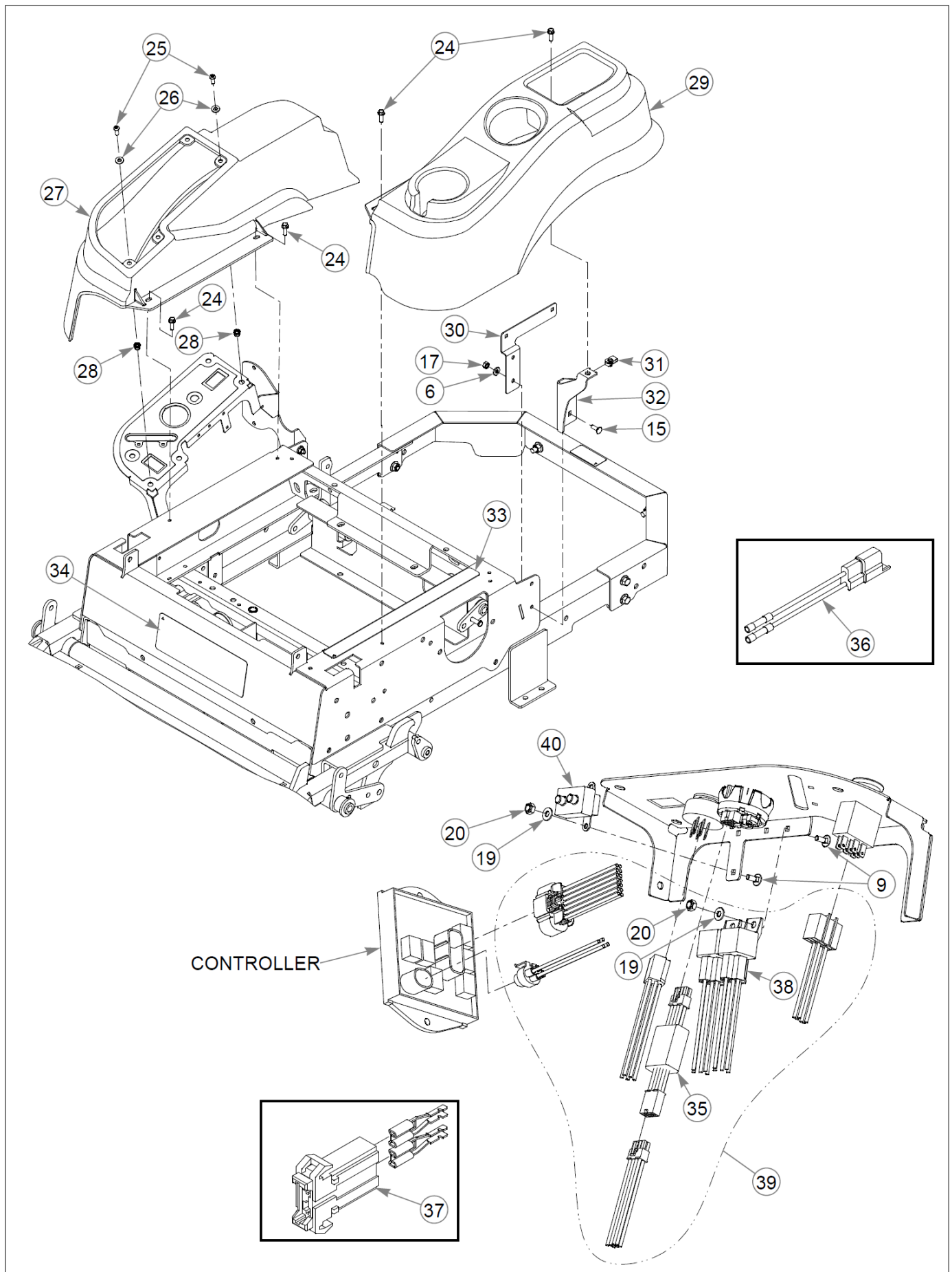
jmumford@excelii.com on Aug 17, 2015

1. When performing service on the mower, disconnect the negative battery cable and do not reconnect it to the battery until ready to start the engine.

Electrical, Fenders, Instrument Panel



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	776476	SWITCH, PTO 6201-321	1	EA
2	605483	GAUGE, FUEL/HOURMETER	1	EA
3	045898	IGNITION SWITCH	1	EA
4	785808	KEY ASSEMBLY	1	EA
5	797308	SWITCH, ROCKER SPDT	1	EA
6	768515	FW 0.281SAE	12	EA
7	068551	NT .250-20 HXZY NL	4	EA
8	605553	CONTROLLER	1	EA
9	601098	CB 10-24 X .500 ZYNC	6	EA
10	606225	DECAL INST PANEL FU	1	EA
11	552925	SVC, INSTRUMENT PANEL	1	EA
12	055939	CS .250-20X0.750HXG5	4	EA
13	029629	CS .375-16X0.750FLK	2	EA
14	000331	WIRE TIE, SMALL/SHORT	2	EA
15	794784	CB .250-20 X .75 FUL ZN	4	EA
16	120673	FENDER BRACKET, RH	1	EA
17	024927	NT .250-20HXG5	4	EA
18	121258	FUSE BRKT	1	EA
19	704932	FW 0.219X0.500X0.048	6	EA
20	059832	NT #10-24 HX NL ZN	6	EA
21	601096	CABLE, THROTTLE	1	EA
22	016899	NT .375-16 FLKG5	2	EA
23	601097	CABLE, CHOKE	1	EA
24	604324	CS .250-20 X .75 HX FLG	5	EA
25	605473	CS .25-20 BH TX BZ	4	EA
26	605628	FW 0.281 X 0.625 X 0.066	4	EA
27	605525	RH FENDER	1	EA
28	808477	RIVET NUT, 1/4-20 THREA	4	EA
29	605526	LH FENDER	1	EA
30	120785	RESERVOIR MOUNT	1	EA
31	601982	CN .250-20X .150 MAX THK	1	EA



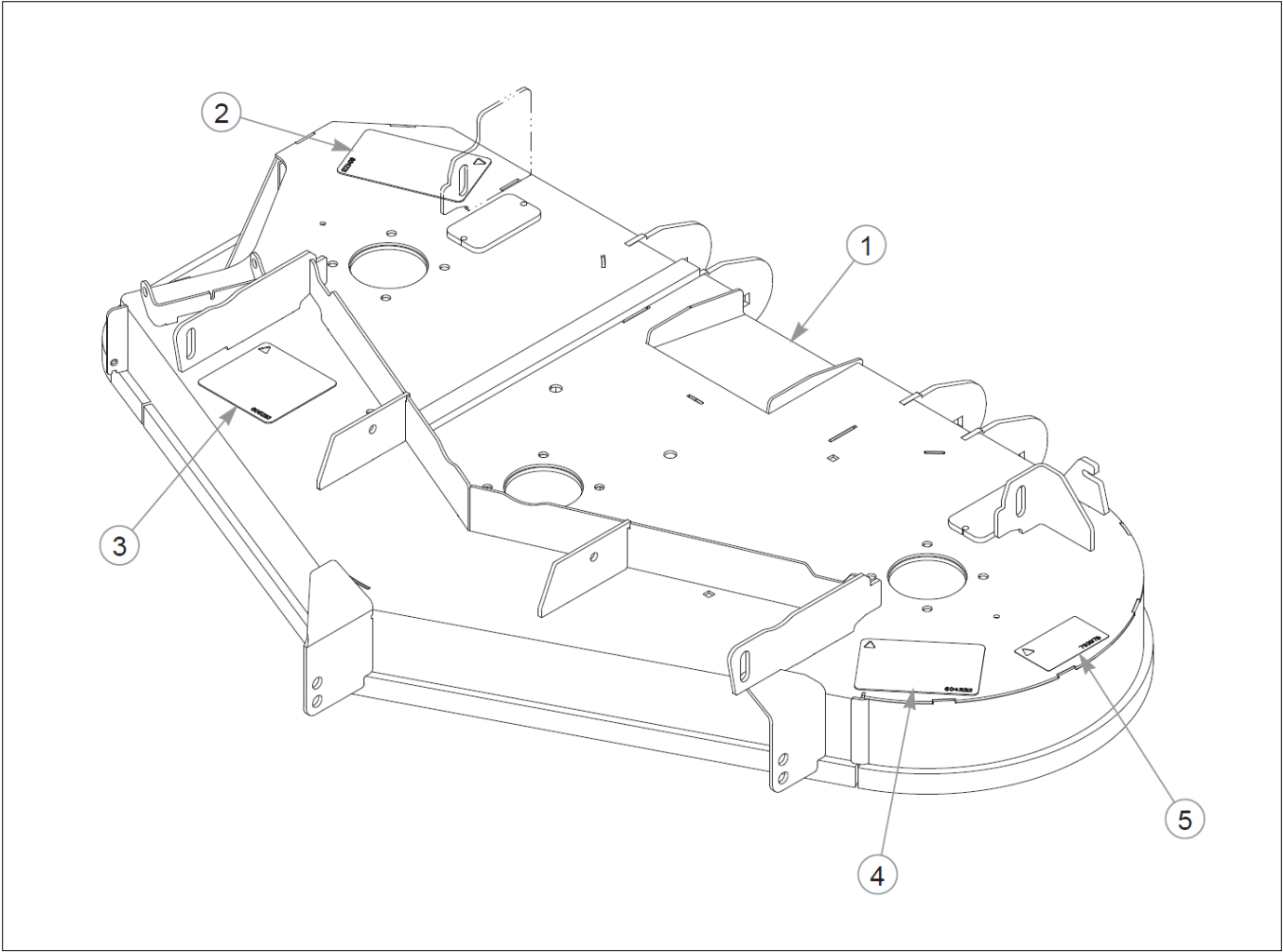
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
32	120674	FENDER BRACKET, LH	1	EA
33	601981	DECAL, SAFE OPERATE-GRAY	1	EA
34	605681	DECAL, KICK PAN RFU	1	EA
35	605554	WIRE HARNESS ADAPTER	1	EA
36	114052	KIT, CLUTCH CONN. REP.	1	EA
37	601047	HOLDER, FUSE	1	EA
38	601053	RELAY, SEALED W/BRACKET	2	EA
39	605547	WIRE HARNESS	1	EA
40	797282	BREAKER, 15AMP	1	EA

Comments for Page: Fenders & Instrument Panel (Multi-Page)

jmumford@excelii.com on Nov 6, 2015

1. Part of the wire harness.
2. The instrument panel (552925) includes the decal (605645).
3. The sealed relay (601053) includes a bracket.

Deck



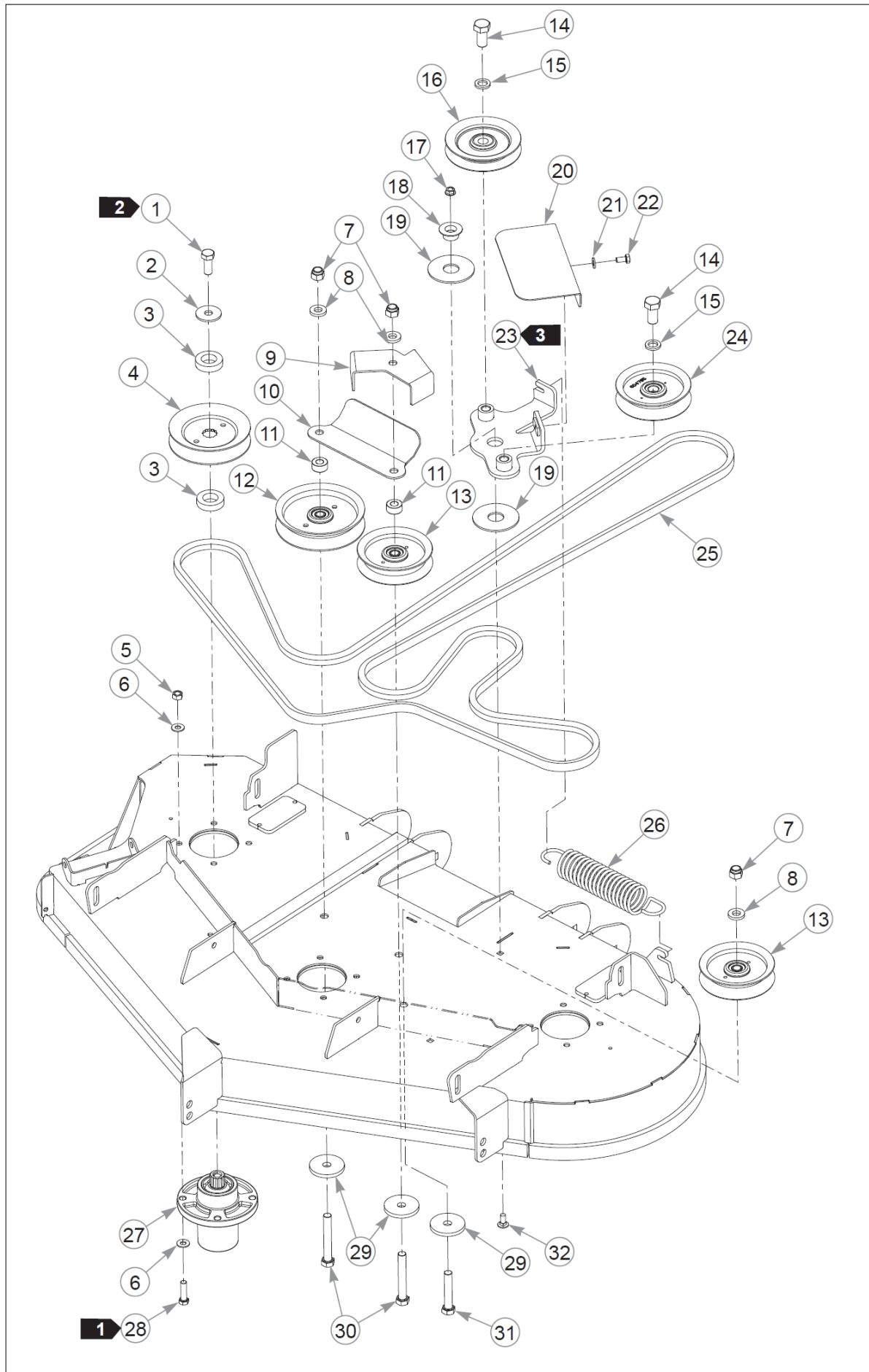
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	552595	SVC, DECK DECAL 48" SD	1	EA
2	604221	DECAL, DANGER / CHUTE	1	EA
3	605251	DECAL, BELT ROUTING	1	EA
4	604222	DECAL, DANGER / OBJECTS	1	EA
5	793976	DECAL, 48" DECK ID	1	EA

Comments for Page: 48" Side Discharge Service Deck

jmumford@excelii.com on Nov 10, 2016

1. The deck includes decals.

Deck



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	705954	CS .500-13X1.250HSG5	3	EA
2	798603	FW .515X1.65X.125 HD ZY	3	EA
3	604661	SPACER, SPINDLE PULLEY	6	EA
4	604665	PULLEY, DECK DRIVE B-SEC	3	EA
5	054502	NT .375-16HXG5	12	EA
6	767954	FW 0.379 x 0.813 x 0.063	24	EA
7	781567	NT .500-13NLG5	3	EA
8	767962	FW .531 x 1.063 x .175	3	EA
9	122745	BELT GUIDE KIT	1	EA
10	120005	BELT GUIDE, DUAL	1	EA
11	605285	SPACER, BELT GUIDE	2	EA
12	604231	PULLEY, IDLER 5.00" O.D.	1	EA
13	604219	IDLER PULLEY, 4.00" FLAT	2	EA
14	781872	CS .625-11X1.250HXG5	2	EA
15	028118	FW 0.625X1.000X0.134	2	EA
16	603785	IDLER, V 4.9" OD	1	EA
17	016832	NT .312-18FLKG5	1	EA
18	605238	PIVOT BUSHING	1	EA
19	605505	BEARING DISC, UHMW	2	EA
20	121120	SHIELD, PIVOT IDLER 48"	1	EA
21	768523	FW 0.343SAE	1	EA
22	064006	CS .312-18X0.625HXG5	1	EA
23	120006	IDLER ARM DUAL PIVOT W/A	1	EA
24	604795	PULLEY, IDLER FLAT 4.00"	1	EA
25	602078	BELT, B 171.00" EL	1	EA
26	605497	SPRING, DECK IDLER	1	EA
27	601804	SPINDLE ASSEMBLY	3	EA
28	005116	CS .375-16X1.375	12	EA
29	605516	FW .531 x 2.25 x .25 ZNY	3	EA
30	061812	CS .500-13X3.500HXG5	2	EA
31	721910	CS .500-13X2.750HXG5	1	EA

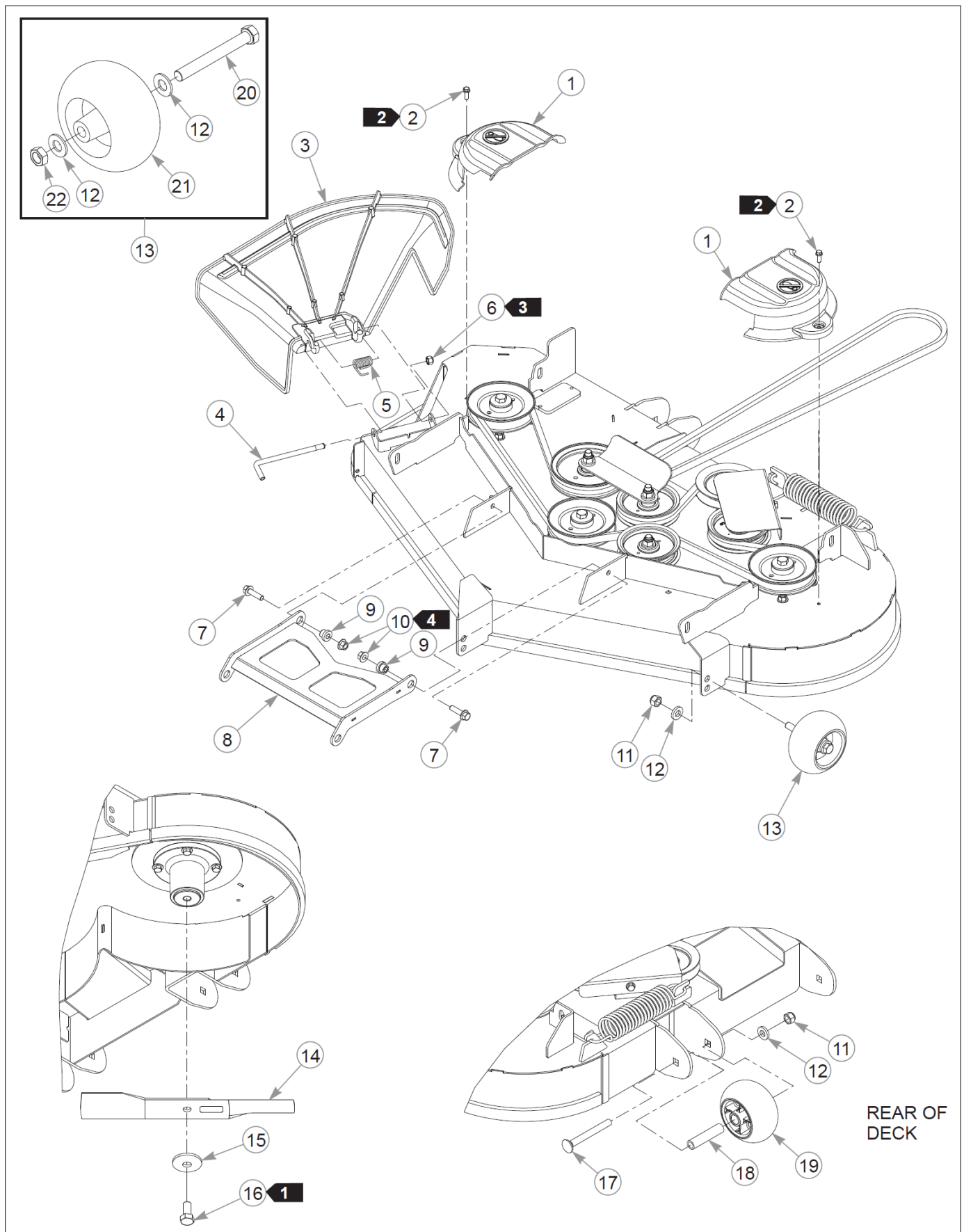
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
32	016253	CB .312-18X .750 FUL ZN	1	EA

Comments for Page: 48" Side Discharge Deck Pulleys & Spindles

jmumford@excelii.com on Apr 22, 2016

1. Torque to 41 N•m.
2. Torque to 99 N•m.
3. Make sure the idler arm pivots freely.

Deck



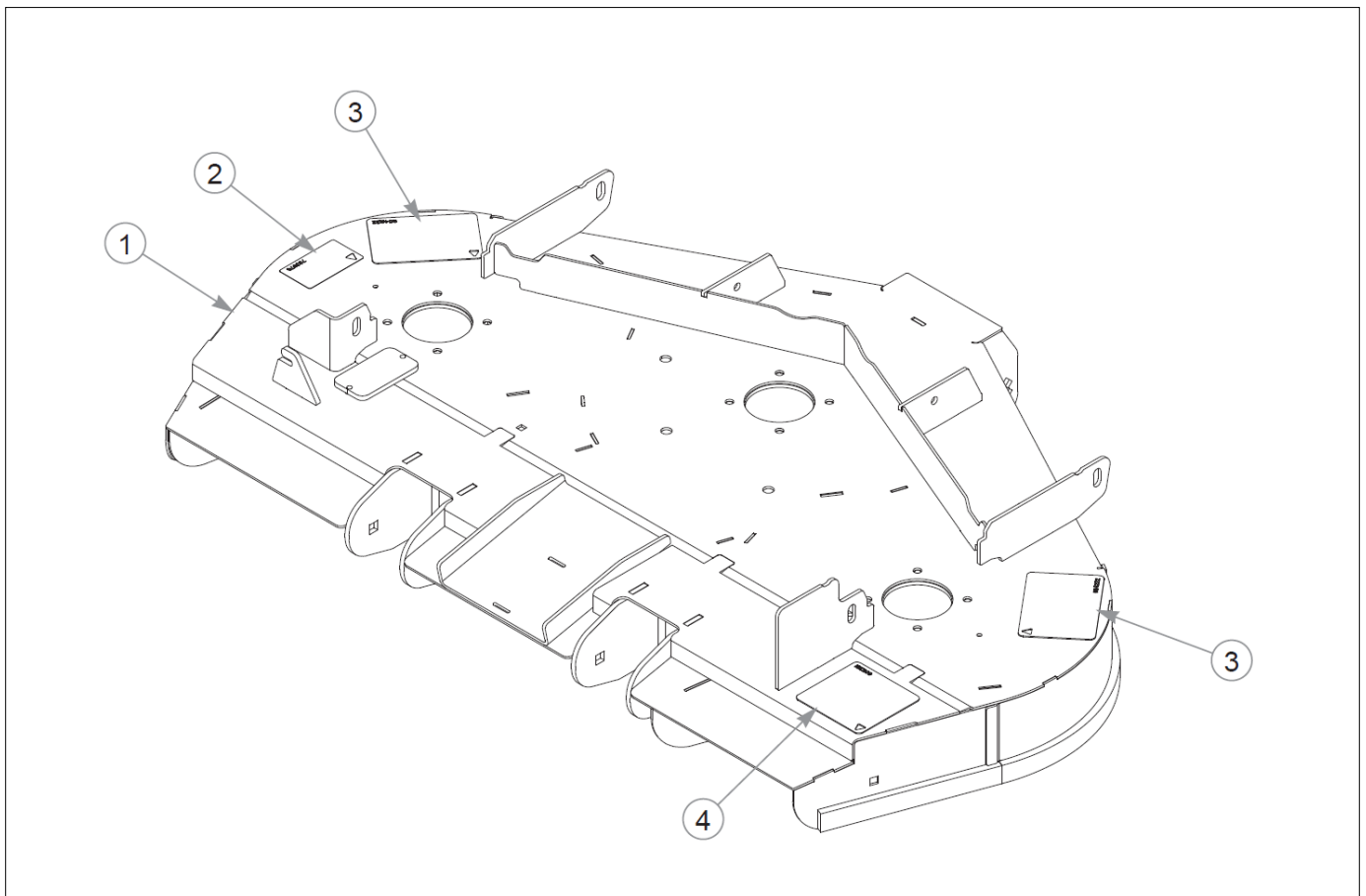
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	605453	PULLEY COVER, 48" DECKS	2	EA
2	604324	CS .250-20 X .75 HX FLG	2	EA
3	604609	DISCHARGE CHUTE	1	EA
4	604346	PIN, DISCHARGE CHUTE	1	EA
5	604331	CHUTE SPRING	1	EA
6	086660	NT .375-16NLG8	1	EA
7	605532	CS .375-16X1.375 HXFLG5	2	EA
8	121446	PULLER W/A, FLIP-UP	1	EA
9	605659	PIVOT SPACER BUSHING	2	EA
10	604515	NT .375-16 FL NY GF	2	EA
11	781567	NT .500-13NLG5	4	EA
12	767962	FW .531 x 1.063 x .175	6	EA
13	788166	WHEEL ASSY, ANTI SCALP	2	EA
14	601123	BLADE, 16.50"-L-F-CW	3	EA
Not Shown	601014	BLADE, F16.50"-L-F-CW	3	EA
Not Shown	795757	BLADE, F16.50"-H-F-CW	3	EA
Not Shown	796623	BLADE, 16.50"-MUL-F-CW	3	EA
Not Shown	796631	BLADE, 16.50"-GAT-F-CW	3	EA
Not Shown	796649	BLADE, 16.50"-CAT-F-CW	3	EA
15	782474	CW .678 X 2.250 X .187	3	EA
16	781872	CS .625-11X1.250HXG5	3	EA
17	602339	CB .50-13 X 4.50 STD ZN	2	EA
18	602345	SPACER, ANTI-SCALP 3.22	2	EA
19	602263	WHEEL, ANTI-SCALP	2	EA
20	781708	CS .500-13X4.250HXG5	1	EA
21	031997	ANTI-SCALP WHEEL	1	EA
22	053199	NT .500-13JAMG5	1	EA

Comments for Page: 48" Side Discharge Deck

jmumford@excelii.com on Apr 22, 2016

1. Torque to 160 N•m.
2. Torque to 5–13 N•m on these self-tapping screws.
3. Do not torque; the discharge chute must pivot freely.
4. Do not torque; the puller must pivot freely.

Deck



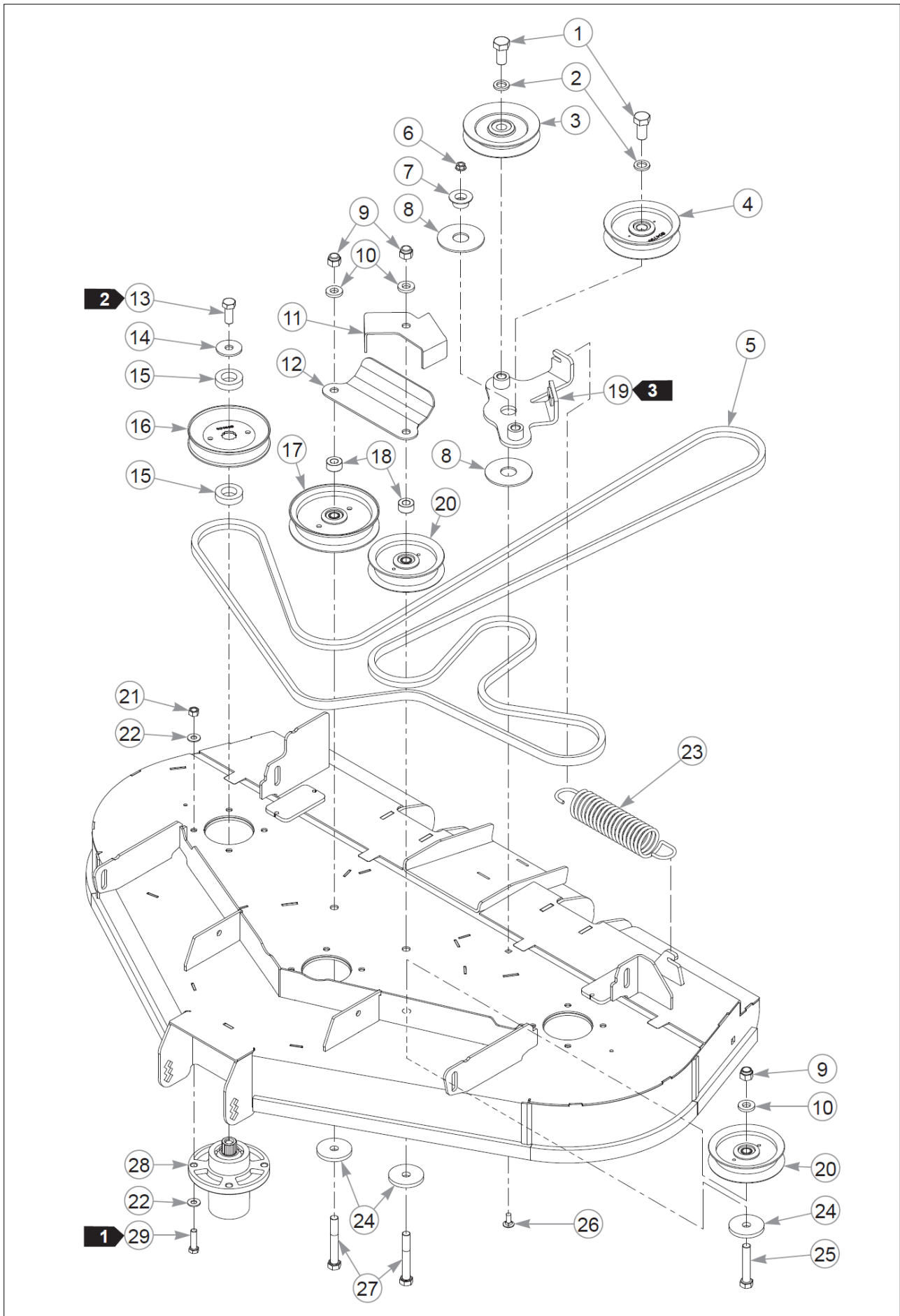
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	552601	SVC, DECK DECAL 48" RD	1	EA
2	793976	DECAL, 48" DECK ID	1	EA
3	604222	DECAL, DANGER / OBJECTS	2	EA
4	605251	DECAL, BELT ROUTING	1	EA

Comments for Page: 48" Rear Discharge Service Deck

jmumford@excelii.com on Nov 10, 2016

1. The deck includes the decals.

Deck



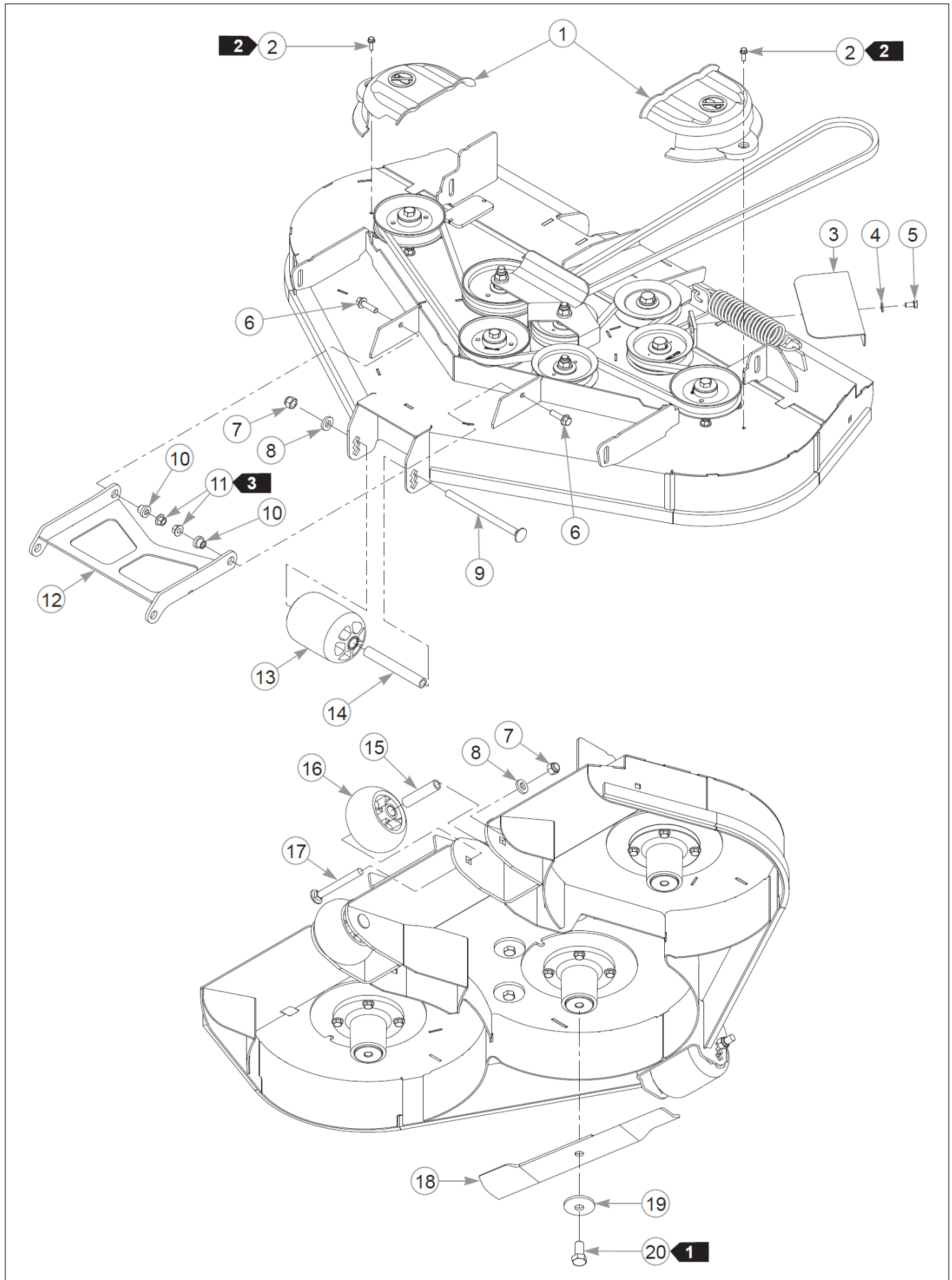
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	781872	CS .625-11X1.250HXG5	2	EA
2	028118	FW 0.625X1.000X0.134	2	EA
3	603785	IDLER, V 4.9" OD	1	EA
4	604795	PULLEY, IDLER FLAT 4.00"	1	EA
5	602078	BELT, B 171.00" EL	1	EA
6	016832	NT .312-18FLKG5	1	EA
7	605238	PIVOT BUSHING	1	EA
8	605505	BEARING DISC, UHMW	2	EA
9	781567	NT .500-13NLG5	3	EA
10	767962	FW .531 x 1.063 x .175	3	EA
11	122739	FLIP UP GUARD	1	EA
12	120005	BELT GUIDE, DUAL	1	EA
13	705954	CS .500-13X1.250HSG5	3	EA
14	798603	FW .515X1.65X.125 HD ZY	3	EA
15	604661	SPACER, SPINDLE PULLEY	6	EA
16	604665	PULLEY, DECK DRIVE B-SEC	3	EA
17	604231	PULLEY, IDLER 5.00" O.D.	1	EA
18	605285	SPACER, BELT GUIDE	2	EA
19	120006	IDLER ARM DUAL PIVOT W/A	1	EA
20	604219	IDLER PULLEY, 4.00" FLAT	2	EA
21	054502	NT .375-16HXG5	12	EA
22	767954	FW 0.379 x 0.813 x 0.063	24	EA
23	605497	SPRING, DECK IDLER	1	EA
24	605516	FW .531 x 2.25 x .25 ZNY	3	EA
25	721910	CS .500-13X2.750HXG5	1	EA
26	016253	CB .312-18X .750 FUL ZN	1	EA
27	061812	CS .500-13X3.500HXG5	2	EA
28	601804	SPINDLE ASSEMBLY	3	EA
29	005116	CS .375-16X1.375	12	EA

Comments for Page: 48" Rear Discharge Deck Pulleys & Spindles

jmumford@excelii.com on Nov 10, 2016

1. Torque to 41 N•m.
2. Torque to 99 N•m.
3. The idler arm must pivot freely.

Deck



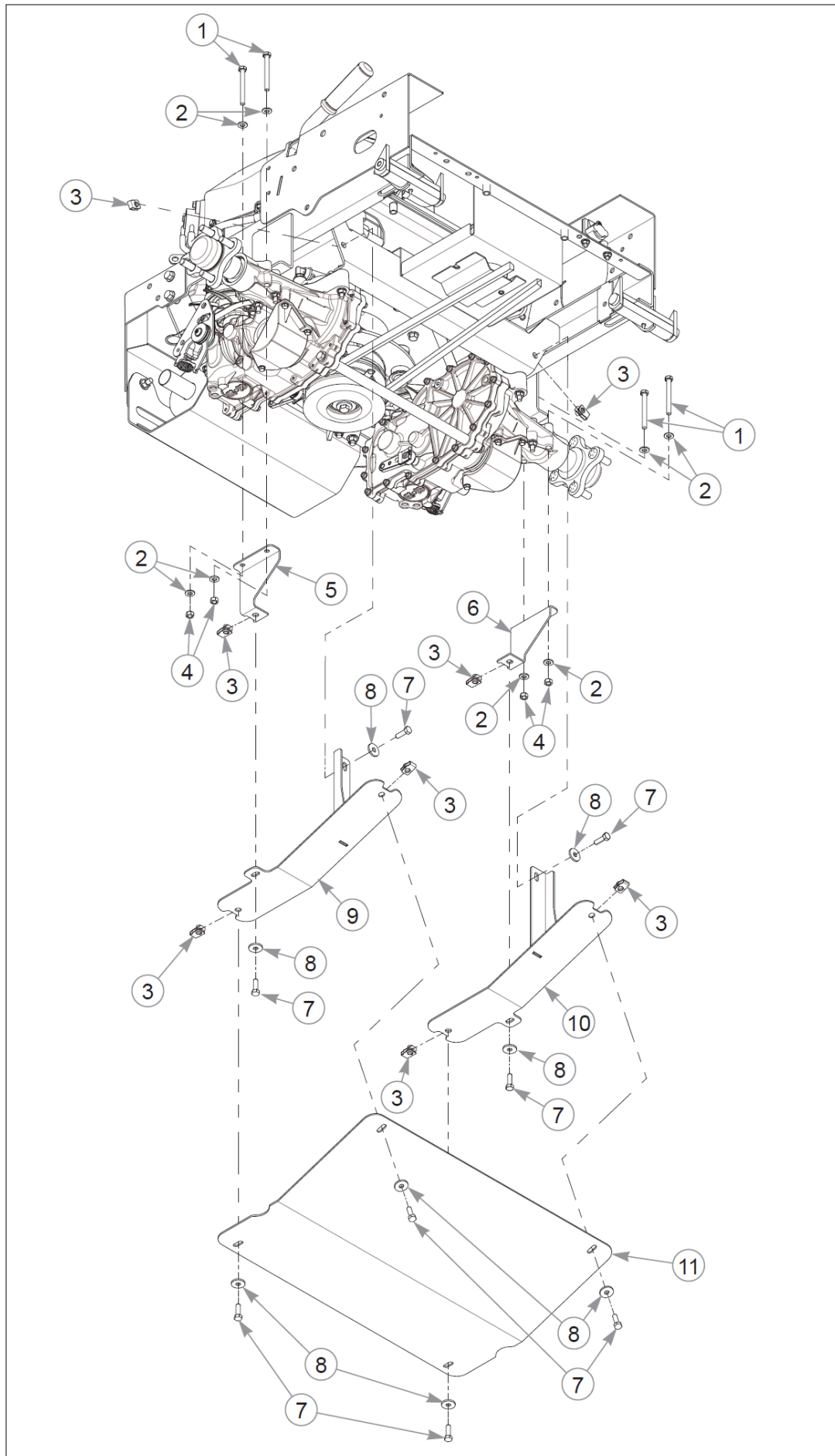
Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	605453	PULLEY COVER, 48" DECKS	2	EA
2	604324	CS .250-20 X .75 HX FLG	2	EA
3	121120	SHIELD, PIVOT IDLER 48"	1	EA
4	768523	FW 0.343SAE	1	EA
5	064006	CS .312-18X0.625HXG5	1	EA
6	605532	CS .375-16X1.375 HXFLG5	2	EA
7	781567	NT .500-13NLG5	3	EA
8	767962	FW .531 x 1.063 x .175	3	EA
9	602338	CB .50-13 X 7.50 STD ZN	1	EA
10	605659	PIVOT SPACER BUSHING	2	EA
11	604515	NT .375-16 FL NY GF	2	EA
12	121446	PULLER W/A, FLIP-UP	1	EA
13	602341	WHEEL, ANTI-SCALP	1	EA
14	602344	SPACER, ANTI- SCALP 5.73	1	EA
15	602345	SPACER, ANTI-SCALP 3.22	2	EA
16	602263	WHEEL, ANTI-SCALP	2	EA
17	602339	CB .50-13 X 4.50 STD ZN	2	EA
18	601123	BLADE, 16.50"-L-F-CW	3	EA
Not Shown	601014	BLADE, F16.50"-L-F-CW	3	EA
Not Shown	796623	BLADE, 16.50"-MUL-F-CW	3	EA
Not Shown	796631	BLADE, 16.50"-GAT-F-CW	3	EA
19	782474	CW .678 X 2.250 X .187	3	EA
20	781872	CS .625-11X1.250HXG5	3	EA

Comments for Page: 48" Rear Discharge Deck

jmumford@excelii.com on Nov 10, 2016

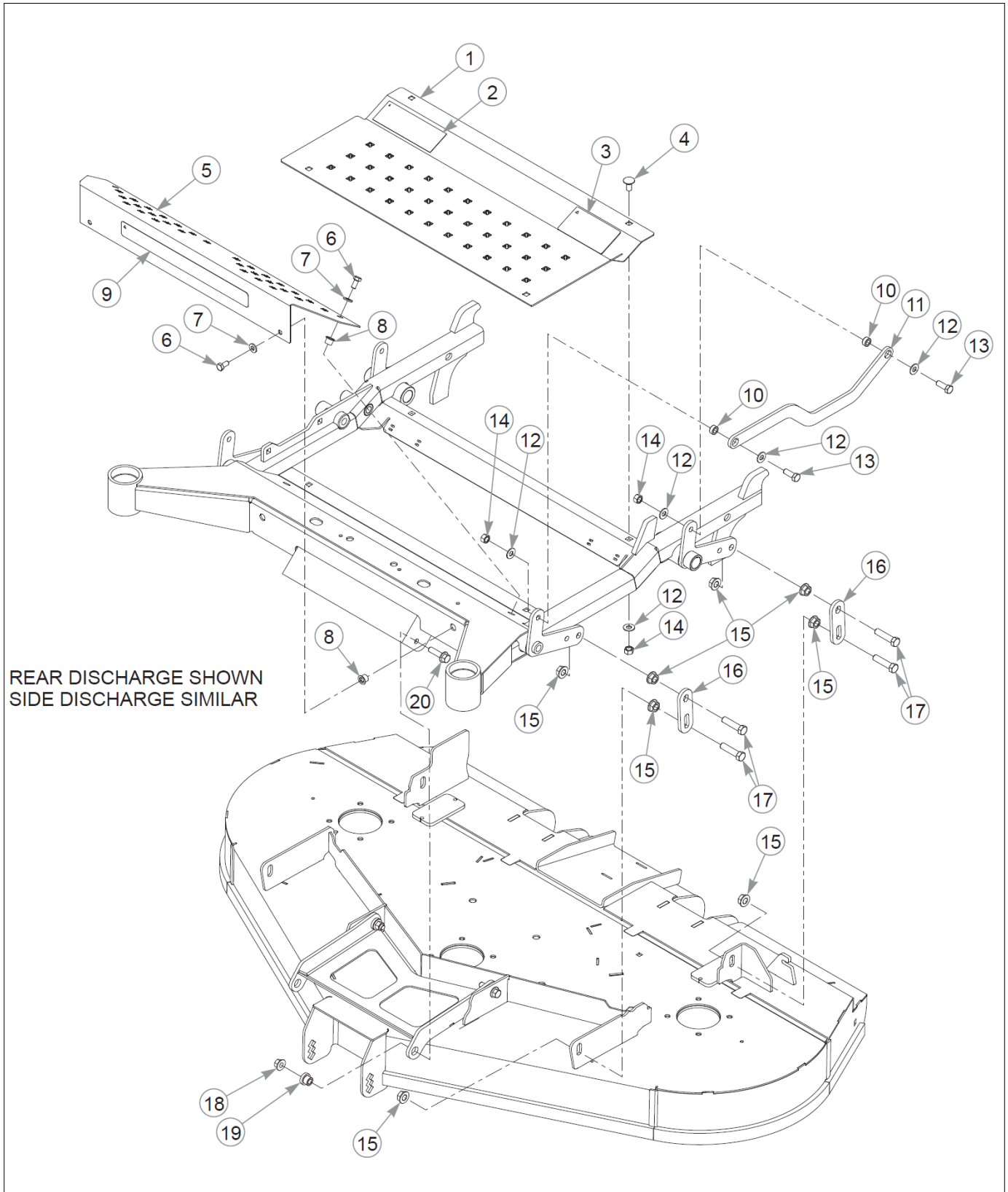
1. Torque to 160 N•m.
2. Torque to 3–7 N•m on these 2 self-tapping screws.
3. Do not torque; the puller must pivot freely.

Deck

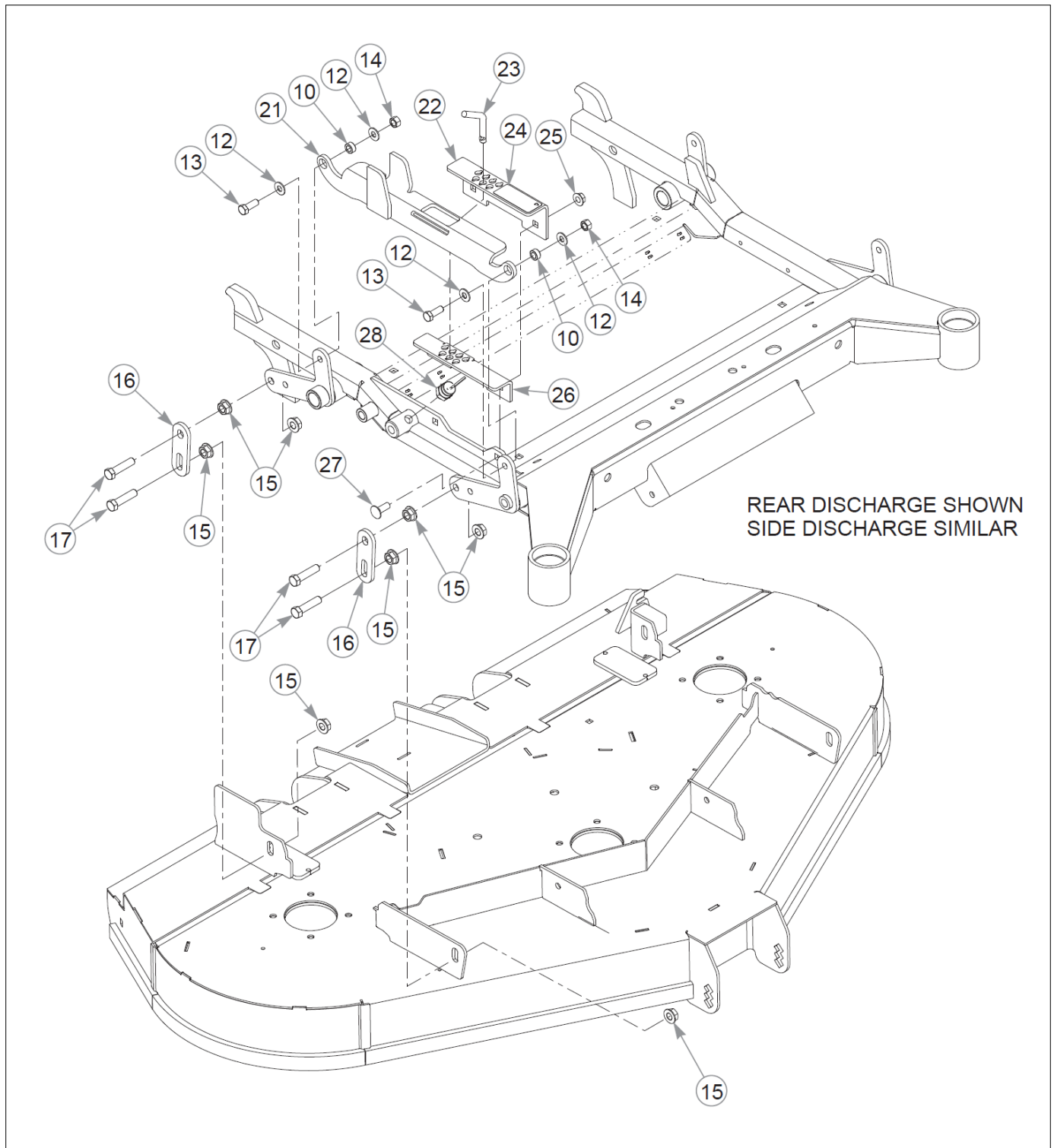


Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	043067	CS .312-18X3.000HXG5	4	EA
2	768523	FW 0.343SAE	8	EA
3	601069	CN .312-18x.200 MAX THK	8	EA
4	034272	NT .312-18HXG5	4	EA
5	123473	FLIP UP BRACKET RS	1	EA
6	123474	FLIP UP BRACKET LS	1	EA
7	036236	CS .312-18X1.000HXG5	8	EA
8	712927	FW 0.344X1.000X0.120HD	8	EA
9	123475	MOUNT PLATE W/A RS	1	EA
10	123476	MOUNT PLATE W/A LS	1	EA
11	123477	FLIP UP SHIELD	1	EA

Deck



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	553005	SVC, FLOOR PAN RFU	1	EA
2	606128	DECAL QUICKFLIP	1	EA
3	600899	DECAL, PUMP BELT WARNING	1	EA
4	011320	CB .375-16X .750 STD ZN	4	EA
5	552926	SVC, FOOTREST RFU	1	EA
6	064014	CS .312-18X0.875HXG5	4	EA
7	768523	FW 0.343SAE	4	EA
8	808485	RIVET NUT, 5/16-18 THRE	4	EA
9	602407	DECAL, HUSTLER ID	1	EA
10	118900	SPACER, DECK LIFT LINK	4	EA
11	118896	DECK LIFT LINK	1	EA
12	767954	FW 0.379 x 0.813 x 0.063	12	EA
13	036244	CS .375-16X1.000HXG5	4	EA
14	054502	NT .375-16HXG5	8	EA
15	704643	NT .437-14FLKG5	16	EA
16	110880	DECK LIFT LINK,	4	EA
17	055749	CS .437-14X1.750HXG5	8	EA
18	604515	NT .375-16 FL NY GF	2	EA
19	605659	PIVOT SPACER BUSHING	2	EA
20	605532	CS .375-16X1.375 HXFLG5	2	EA
21	118893	W/A, CUT HT. INDICATOR	1	EA
22	552927	SVC, CUT HT, BRKT OUTER	1	EA
23	601963	PIN, DECK HEIGHT STOP	1	EA
24	605685	DECAL, DECK HEIGHT	1	EA
25	016899	NT .375-16 FLKG5	2	EA
26	118897	CUT HT. BRKT INNER	1	EA
27	025395	CB .375-16X 1.00 G5 ZNY	2	EA
28	605239	BALL SWITCH, N.O.	1	EA
29	000331	WIRE TIE, SMALL/SHORT	4	EA

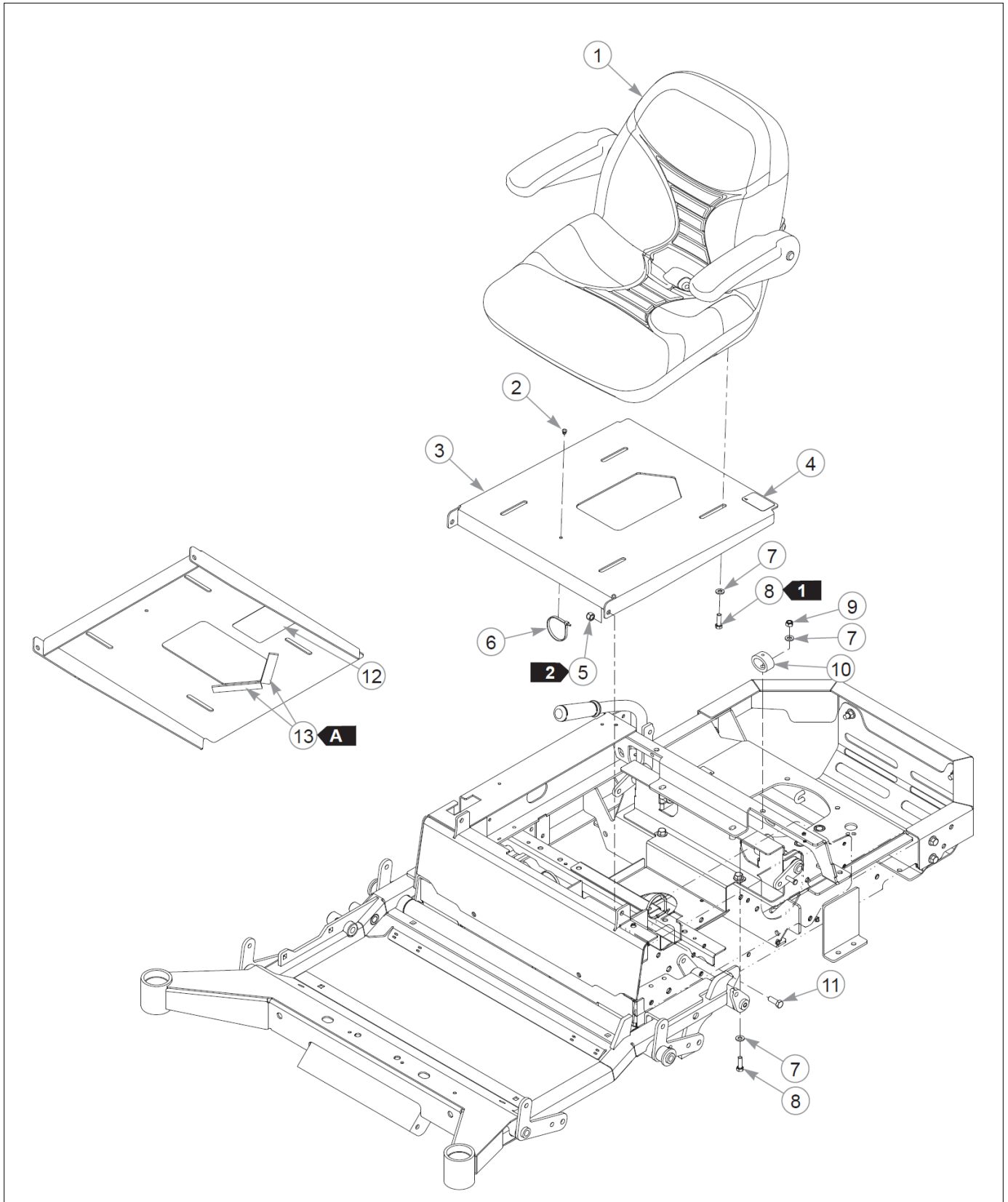


Comments for Page: Deck Carrier (Multi-Page)

jmumford@excelii.com on Aug 17, 2015

1. The floor pan, footrest and outer cutting height bracket include decals.

Seat



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	792226	SEAT, MICHIGAN STANDARD	1	EA
2	604307	MOUNT, PUSH BUTTON	1	EA
3	552924	SVC, SEAT PAN RFU	1	EA
4	605782	DECAL, LEVEL FUEL BLOWM	1	EA
5	086660	NT .375-16NLG8	2	EA
6	000331	WIRE TIE, SMALL/SHORT	1	EA
7	768523	FW 0.343SAE	8	EA
8	036236	CS .312-18X1.000HXG5	6	EA
9	058776	NT .312-18NLG5	2	EA
10	605663	SEAT BUMPER	2	EA
11	036244	CS .375-16X1.000HXG5	2	EA
12	601815	DECAL, BATTERY WARNINGS	1	EA
13	033035	WEATHERSTRIP .12X.75	20 cm	FT

Comments for Page: Seat, Standard

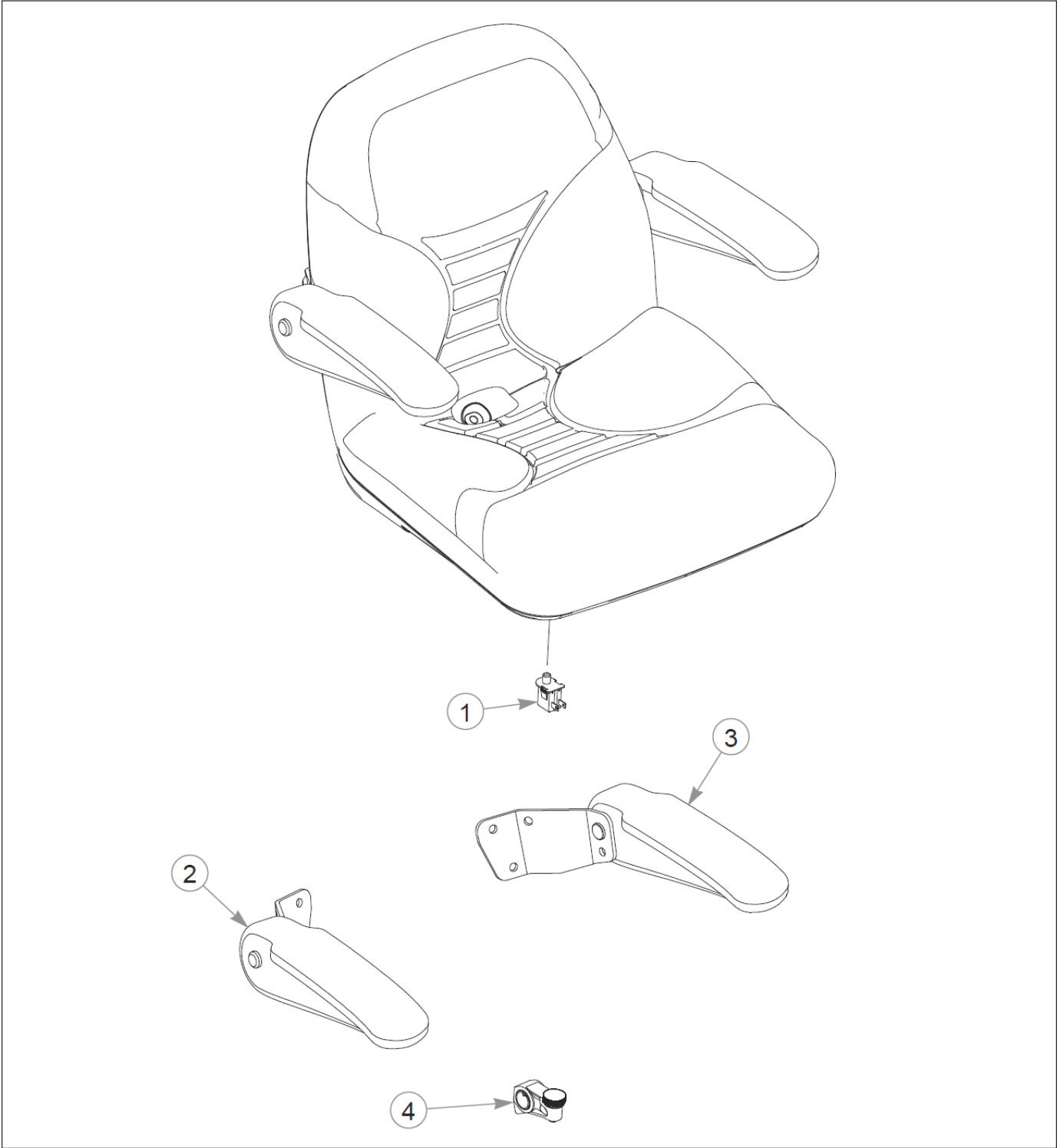
jmumford@excelii.com on Apr 22, 2016

WEATHERSTRIP LENGTH:

A: 10 cm

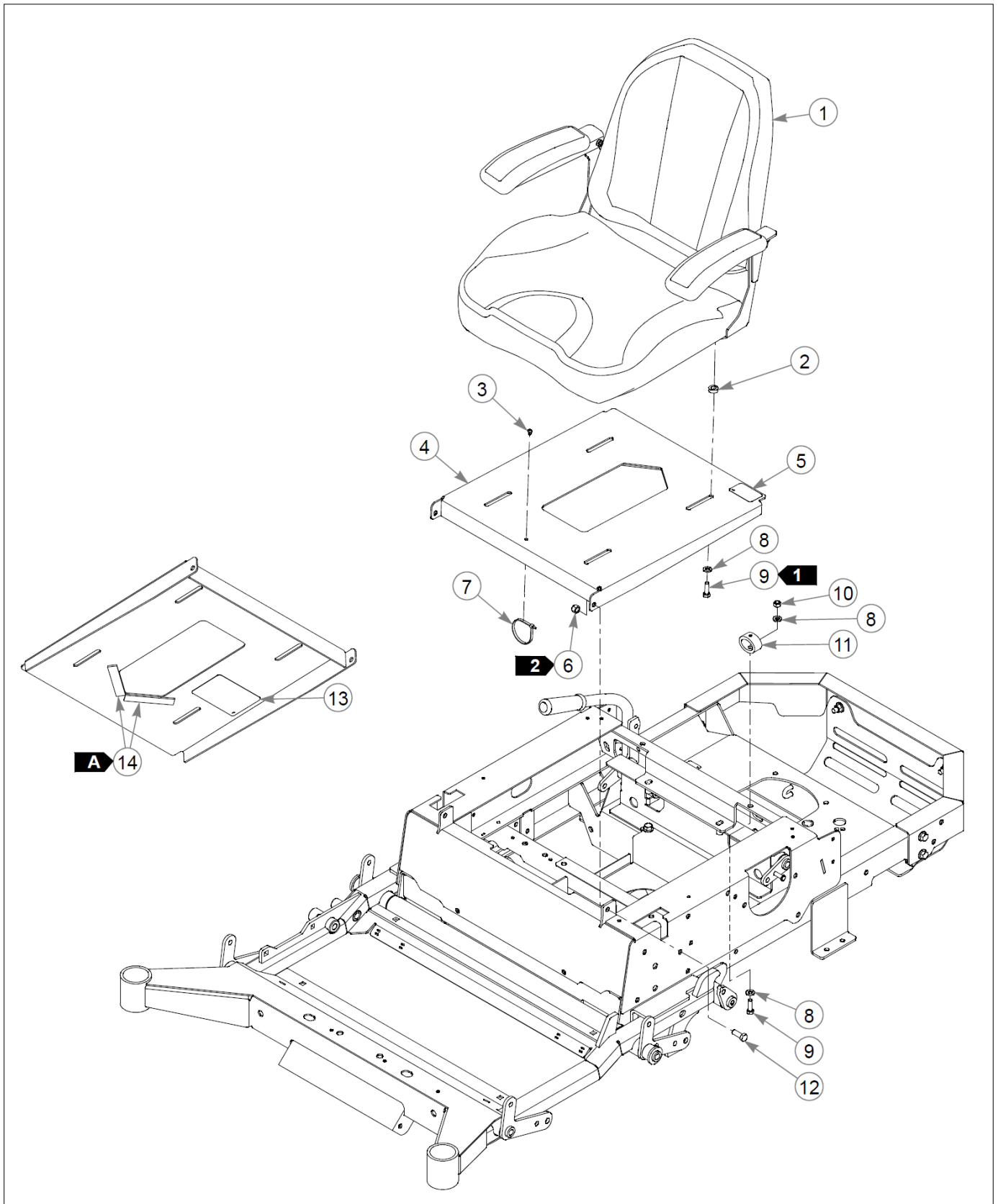
1. Torque to 9.5 N•m.
2. Do not torque; the seat pan must pivot freely.

Seat



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
Not Shown	792226	SEAT, MICHIGAN STANDARD	1	EA
1	793315	SWITCH, SEAT	1	EA
2	604459	EXT. ARMREST KIT R.H.	1	EA
3	604458	EXT. ARMREST KIT L.H.	1	EA
4	793273	ARMREST,STOP ASSY	2	EA

Seat



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
1	606077	SEAT, SEATS INC 907	1	EA
2	073858	FW .406X .750X.250 ZNYC	4	EA
3	604307	MOUNT, PUSH BUTTON	1	EA
4	552924	SVC, SEAT PAN RFU	1	EA
5	605782	DECAL, LEVEL FUEL BLOWM	1	EA
6	086660	NT .375-16NLG8	2	EA
7	000331	WIRE TIE, SMALL/SHORT	1	EA
8	768523	FW 0.343SAE	8	EA
9	036236	CS .312-18X1.000HXG5	6	EA
10	058776	NT .312-18NLG5	2	EA
11	605663	SEAT BUMPER	2	EA
12	036244	CS .375-16X1.000HXG5	2	EA
13	601815	DECAL, BATTERY WARNINGS	1	EA
14	033035	WEATHERSTRIP .12X.75	20 cm	FT

Comments for Page: Seat, Seats Inc.

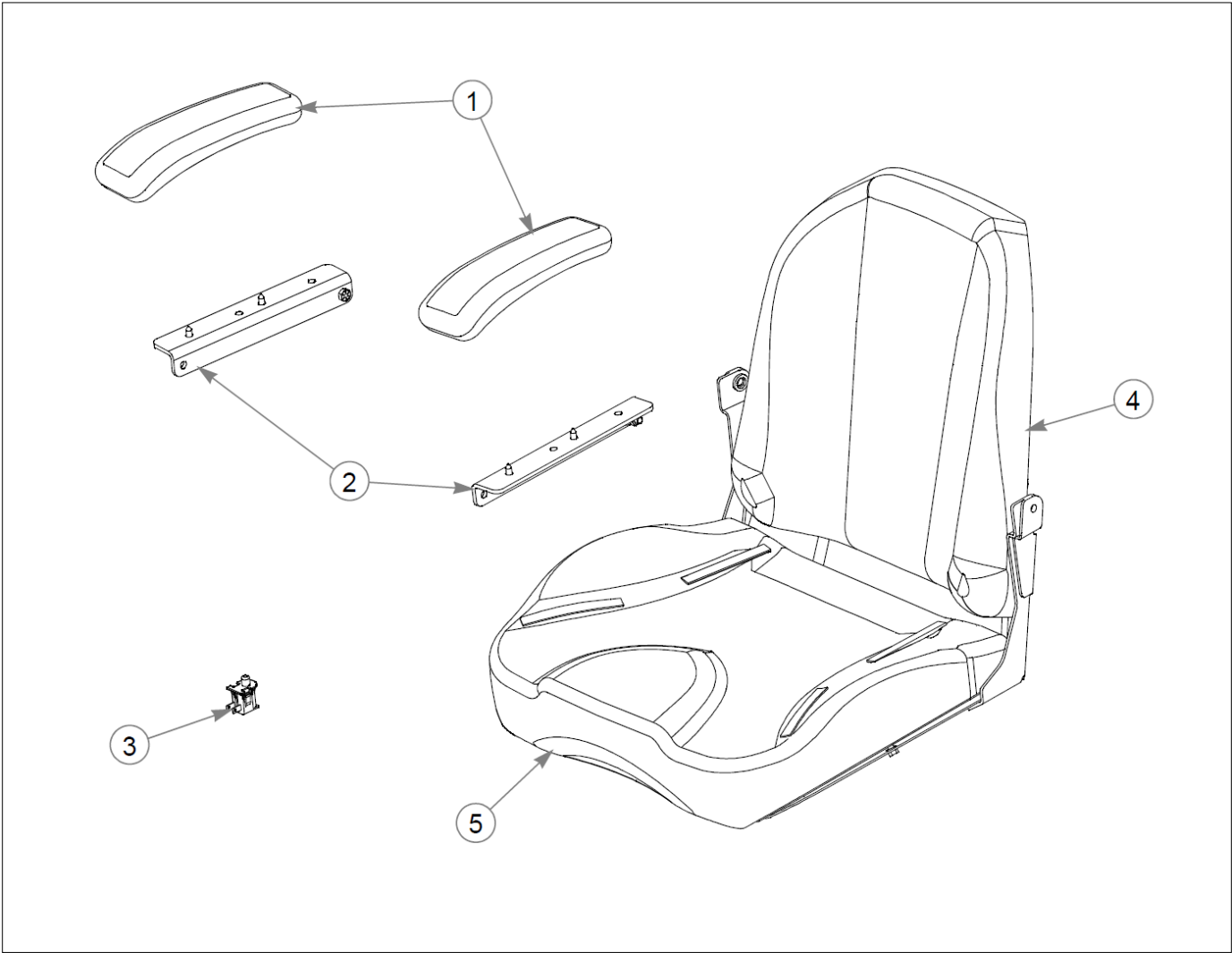
jmumford@excelii.com on Nov 10, 2016

WEATHERSTRIP LENGTH

A: 10 cm

1. Torque to 23 N•m.
2. Do not torque; the seat pan must pivot freely.
3. The seat pan includes decals.

Seat



Objekt	Teilenr.	Name	Anzahl	Maßeinheit (ME)
Not Shown	606077	SEAT, SEATS INC 907	1	EA
1	606081	SVC, ARM PADS	2	EA
2	606085	SVC, ARMEST SET	1	EA
3	606082	SVC, OPS	1	EA
4	606083	SVC, BACK CUSHION	1	EA
5	606084	SVC, SEAT CUSHION	1	EA

Comments for Page: Seat Service Parts, Seats Inc.

jmumford@excelii.com on Oct 20, 2016

1. The arm bracket kit includes right and left side brackets.

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